

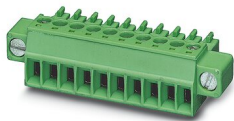
MC 1,5/12-STF-3,81 - PCB connector



1827800

<https://www.phoenixcontact.com/us/products/1827800>

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PCB connector, nominal cross section: 1.5 mm², color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, type of contact: Female connector, number of potentials: 12, number of rows: 1, number of positions: 12, number of connections: 12, product range: MC 1,5/..-STF, pitch: 3.81 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 0 °, plug-in system: COMBICON MC 1,5, locking: Screw locking, mounting: Screw flange, type of packaging: packed in cardboard

Your advantages

- Well-known connection principle allows worldwide use
- Low temperature rise, thanks to maximum contact force
- Allows connection of two conductors
- Screwable flange for superior mechanical stability

Commercial Data

Item number	1827800
Packing unit	1 pc
Minimum order quantity	1 pc
Sales Key	AA02
Product Key	AABABB
Catalog Page	Page 191 (C-1-2013)
GTIN	4017918050269
Weight per Piece (including packing)	9.971 g
Weight per Piece (excluding packing)	9.323 g
Customs tariff number	85366990
Country of origin	US

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Technical Data

Product properties

Type	Standard
Product line	COMBICON Connectors S
Product type	PCB plug
Product family	MC 1,5/...-STF
Number of positions	12
Pitch	3.81 mm
Number of connections	12
Number of rows	1
Mounting flange	Screw flange
Number of potentials	12

Electrical properties

Nominal current I_N	8 A
Nominal voltage U_N	160 V
Degree of pollution	3
Contact resistance	1.3 m Ω
Rated voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
Rated voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
Rated voltage (II/2)	320 V
Rated surge voltage (II/2)	2.5 kV

Connection data

Connection technology

Type	Standard
Connector system	COMBICON MC 1,5
Nominal cross section	1.5 mm ²
Type of contact	Female connector

Interlock

Locking type	Screw locking
Mounting flange	Screw flange
Tightening torque	0.3 Nm

Conductor connection

Connection method	Screw connection with tension sleeve
Conductor/PCB connection direction	0 °
Conductor cross section solid	0.14 mm ² ... 1.5 mm ²
Conductor cross section flexible	0.14 mm ² ... 1.5 mm ²
Conductor cross section AWG	28 ... 16

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Conductor cross section flexible, with ferrule without plastic sleeve	0.25 mm ² ... 1.5 mm ²
Conductor cross section, flexible, with ferrule, with plastic sleeve	0.25 mm ² ... 0.75 mm ²
2 conductors with same cross section, solid	0.08 mm ² ... 0.5 mm ²
2 conductors with same cross section, flexible	0.08 mm ² ... 0.75 mm ²
2 conductors with same cross section, flexible, with ferrule without plastic sleeve	0.25 mm ² ... 0.34 mm ²
2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve	0.5 mm ² ... 0.5 mm ²
Cylindrical gauge a x b / diameter	2.4 mm x 1.5 mm / 1.6 mm
Stripping length	7 mm
Tightening torque	0.22 Nm ... 0.25 Nm

Material specifications

Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	hot-dip tin-plated
Metal surface terminal point (top layer)	Tin (4 - 8 µm Sn)
Metal surface contact area (top layer)	Tin (4 - 8 µm Sn)

Material data - housing

Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

Material data – actuating element

Color ()	()
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Dimensions

Dimensional drawing	
Pitch	3.81 mm
Width [w]	56.11 mm
Height [h]	11.1 mm

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Length [l]	16.1 mm
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Mounting

Drive form screw head	Slotted (L)
Drive form screw head	Slotted (L)

Flange

Tightening torque	0.3 Nm
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Mechanical tests

Test for conductor damage and slackening

Specification	IEC 60999-1:1999-11
Result	Test passed

Pull-out test

Specification	IEC 60999-1:1999-11
Conductor cross section/conductor type/tractive force setpoint/actual value	0.14 mm ² / solid / > 7 N
	0.14 mm ² / flexible / > 7 N
	1.5 mm ² / solid / > 40 N
	1.5 mm ² / flexible / > 40 N

Insertion and withdrawal forces

Result	Test passed
No. of cycles	25
Insertion strength per pos. approx.	6 N
Withdraw strength per pos. approx.	4 N

Torque test

Specification	IEC 60999-1:1999-11
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Contact holder in insert

Specification	IEC 60512-15-1:2008-05
Contact holder in insert Requirements >20 N	Test passed

Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

Polarization and coding

Specification	IEC 60512-13-5:2006-02
Result	Test passed

Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

Dimension check

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Specification	IEC 60512-1-2:2002-02
Result	Test passed

Environmental and real-life conditions

Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Sweep speed	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h

Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	2.95 kV
Contact resistance R ₁	1.3 mΩ
Contact resistance R ₂	1.5 mΩ
Insertion/withdrawal cycles	25
Insulation resistance, neighboring positions	> 5 MΩ

Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm ³ SO ₂ on 300 dm ³ /40 °C/1 cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	1.39 kV

Shocks

Specification	IEC 60068-2-27:2008-02
Pulse shape	Semi-sinusoidal
Acceleration	30g
Shock duration	18 ms
Test directions	X-, Y- and Z-axis (pos. and neg.)

Ambient conditions

Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C

Electrical tests

Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	20

Insulation resistance

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Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
minimum clearance value - non-homogenous field (III/3)	1.5 mm
minimum creepage distance (III/3)	2 mm
Note on connection cross section	With connected conductor 1.5 mm ² (solid).
Rated insulation voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
minimum clearance value - non-homogenous field (III/2)	1.5 mm
minimum creepage distance (III/2)	1.5 mm
Rated insulation voltage (II/2)	320 V
Rated surge voltage (II/2)	2.5 kV
minimum clearance value - non-homogenous field (II/2)	1.5 mm
minimum creepage distance (II/2)	1.6 mm

Packaging specifications

Type of packaging	packed in cardboard
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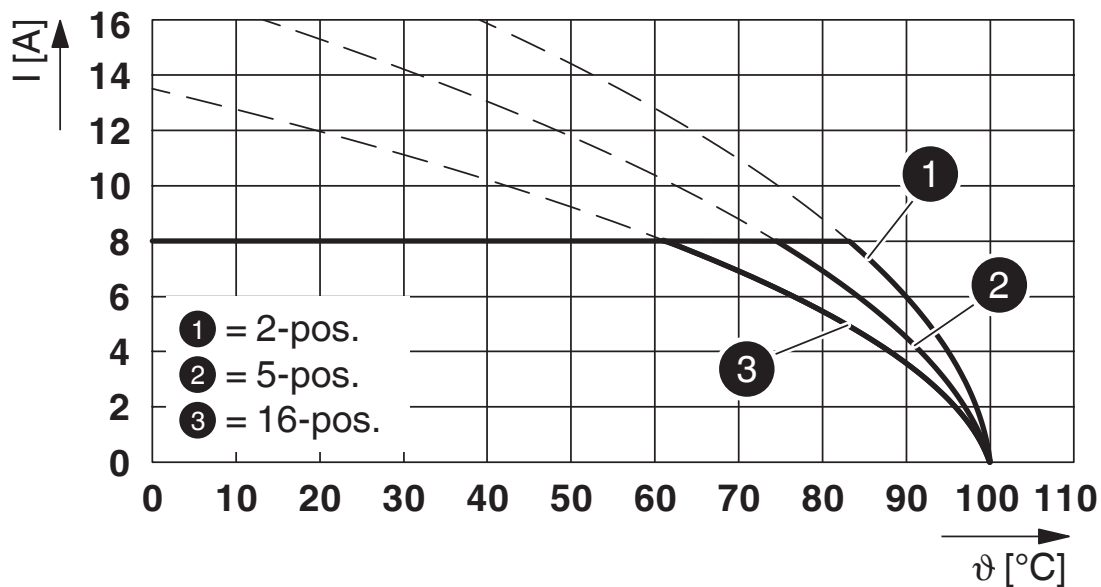


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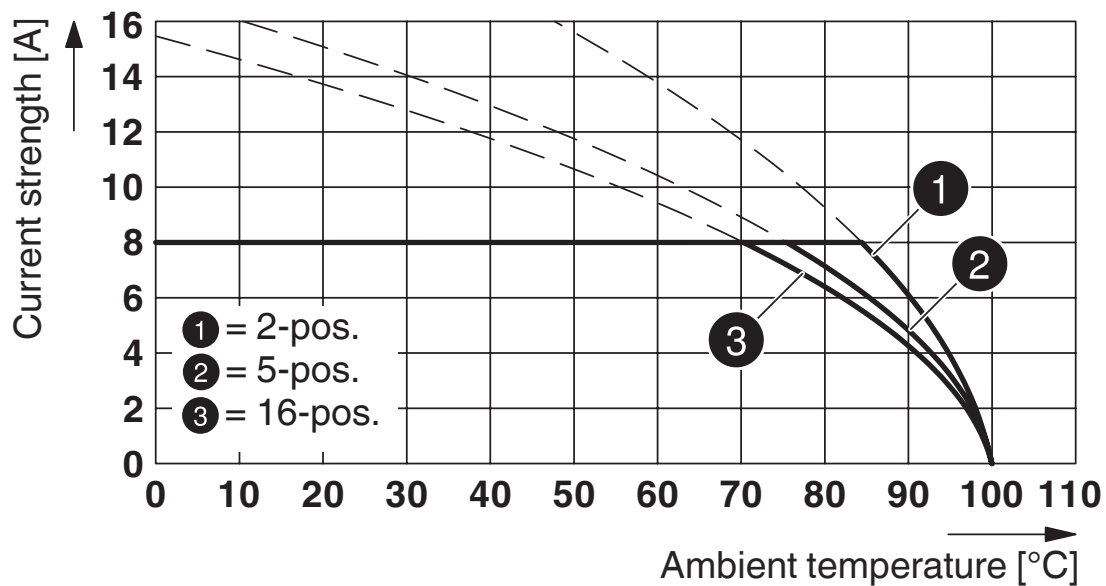
Drawings

Diagram



Type: MC 1,5/...-STF-3,81 with MCD 1,5/...-GF-3,81

Diagram



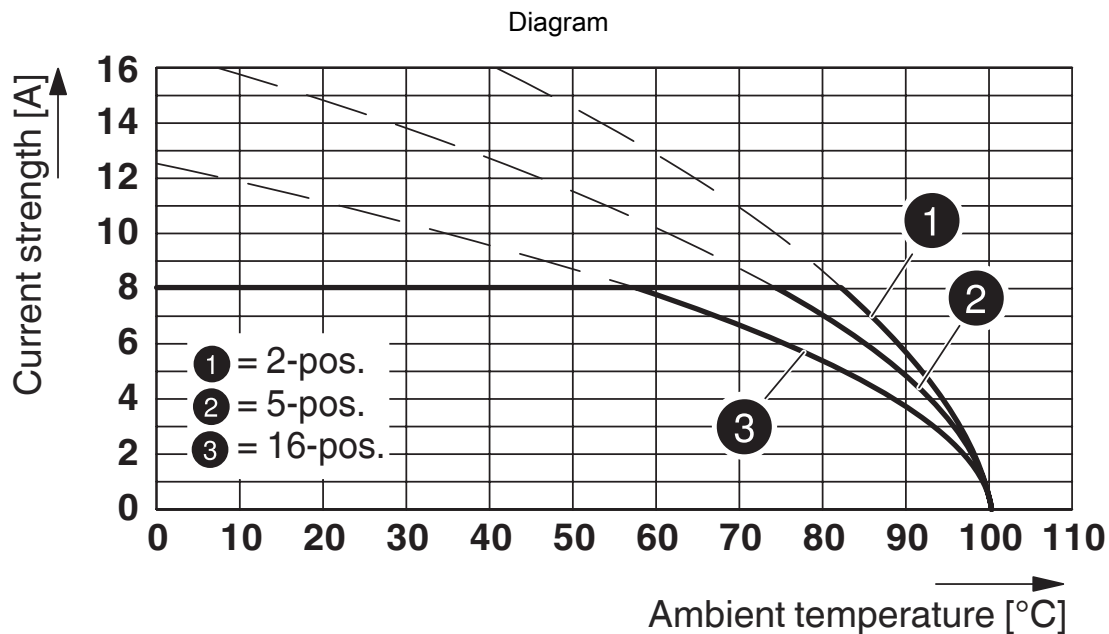
Type: MC 1,5/...-STF-3,81 with IMC 1,5/...-STGF-3,81

MC 1,5/12-STF-3,81 - PCB connector

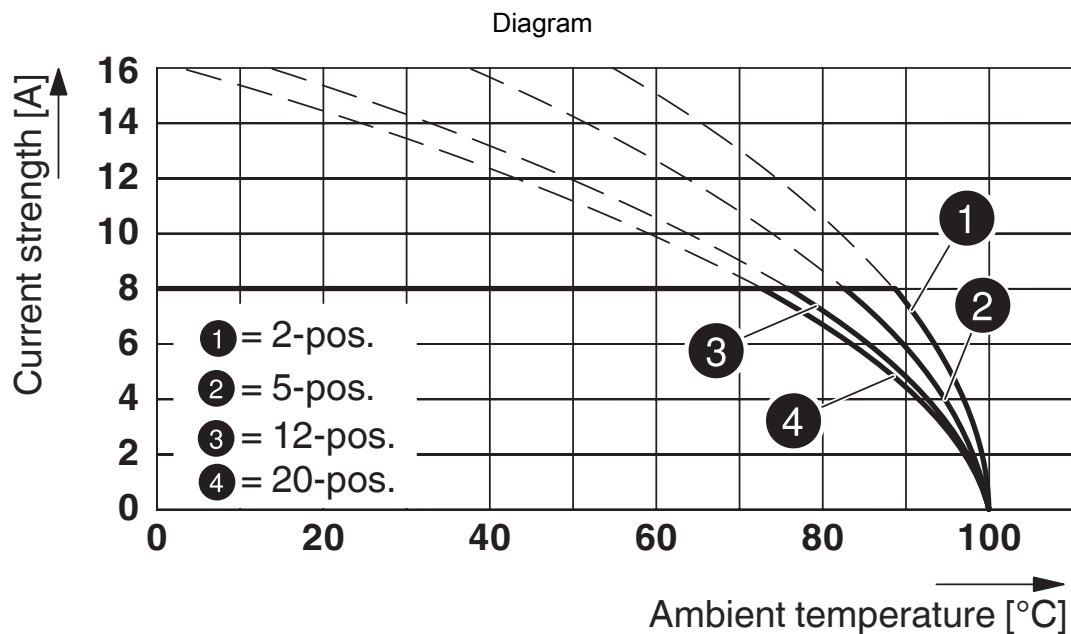


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Type: MC 1,5/...-STF-3,81 with MCD 1,5/...-G1F-3,81



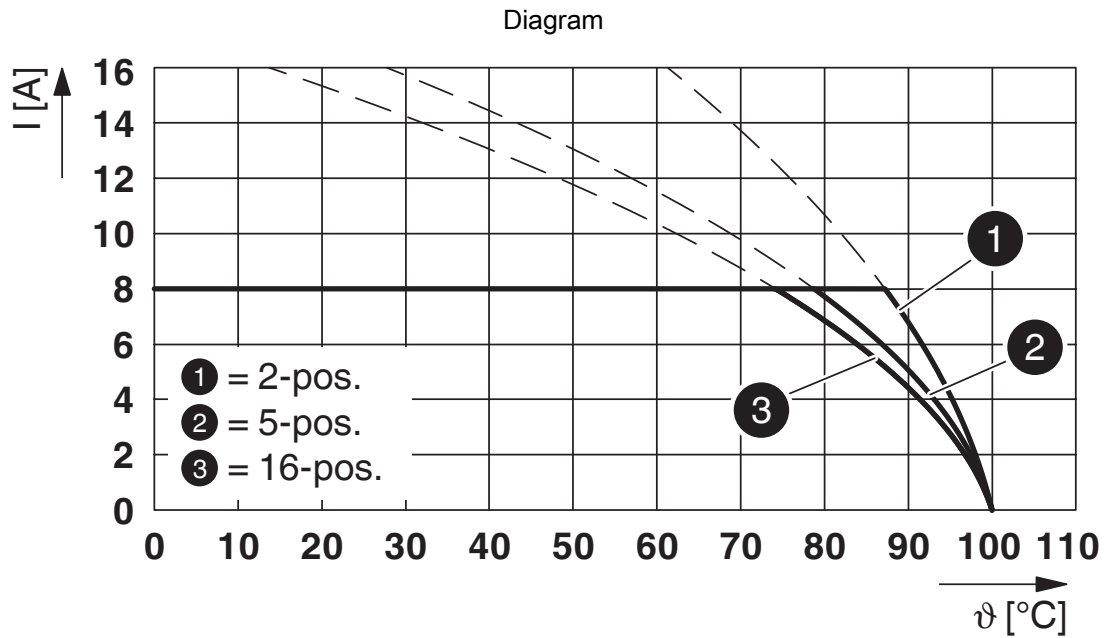
Type: MC 1,5/...-STF-3,81 with MCV 1,5/...-GF-3,81

MC 1,5/12-STF-3,81 - PCB connector



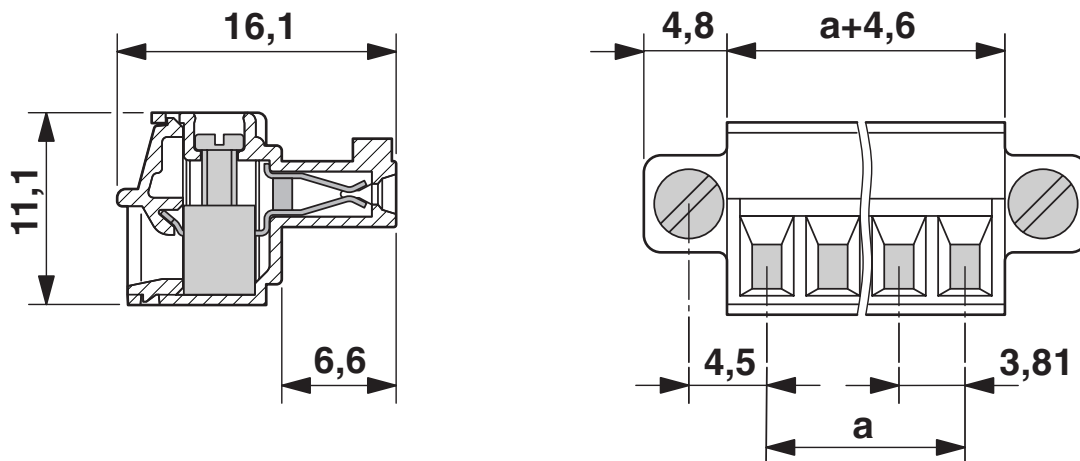
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Type: MC 1,5/...-STF-3,81 with SMC 1,5/...-GF-3,81

Dimensional drawing

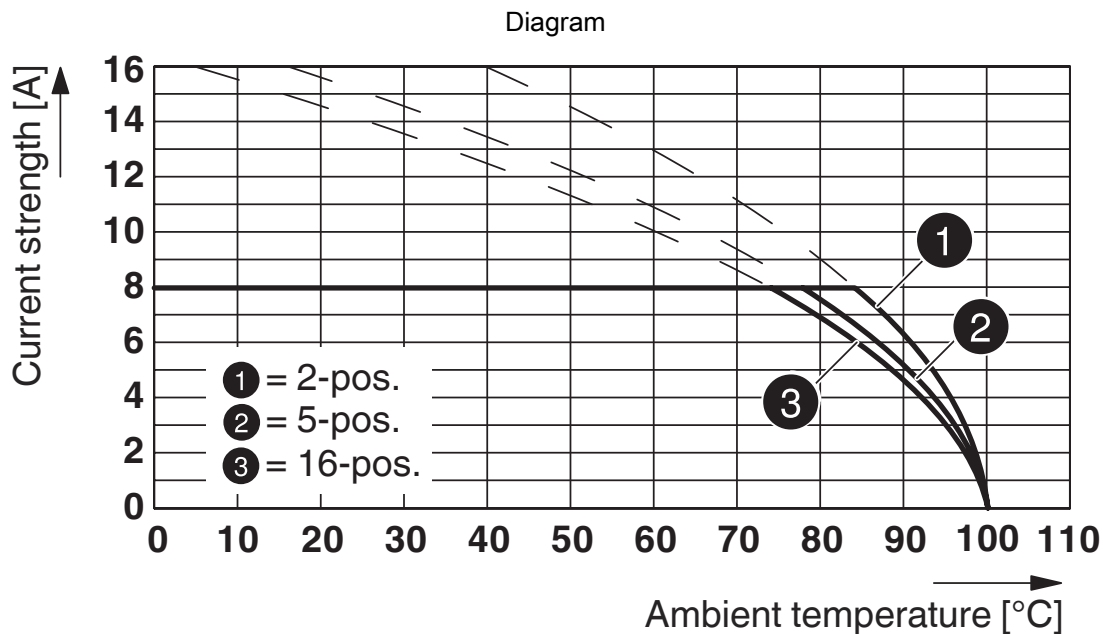


MC 1,5/12-STF-3,81 - PCB connector

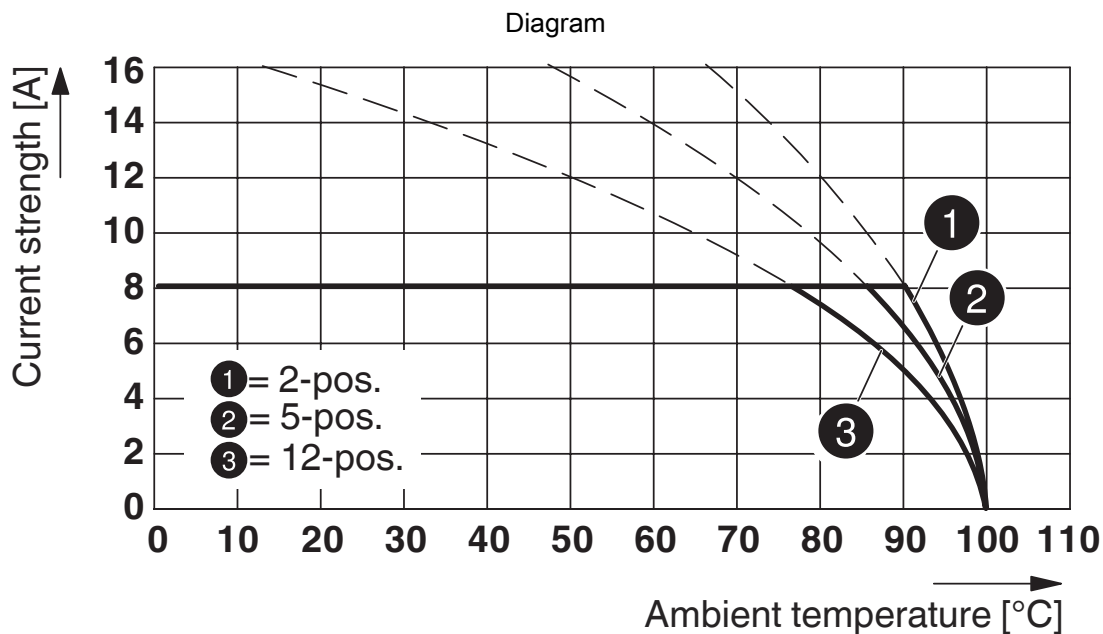


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Type: MC 1,5/...-STF-3,81 with DFK-MC 1,5/...-GF-3,81 (with solder connection)



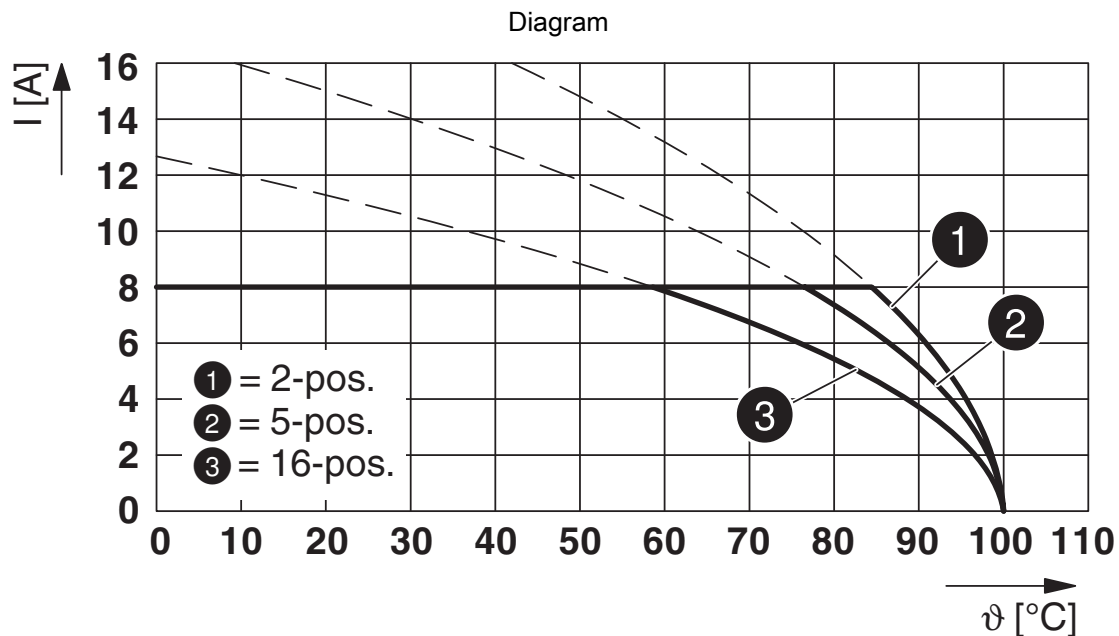
Type: MC 1,5/...-STF-3,81 with MCV 1,5/...-GF-3,81 P26 THR

MC 1,5/12-STF-3,81 - PCB connector

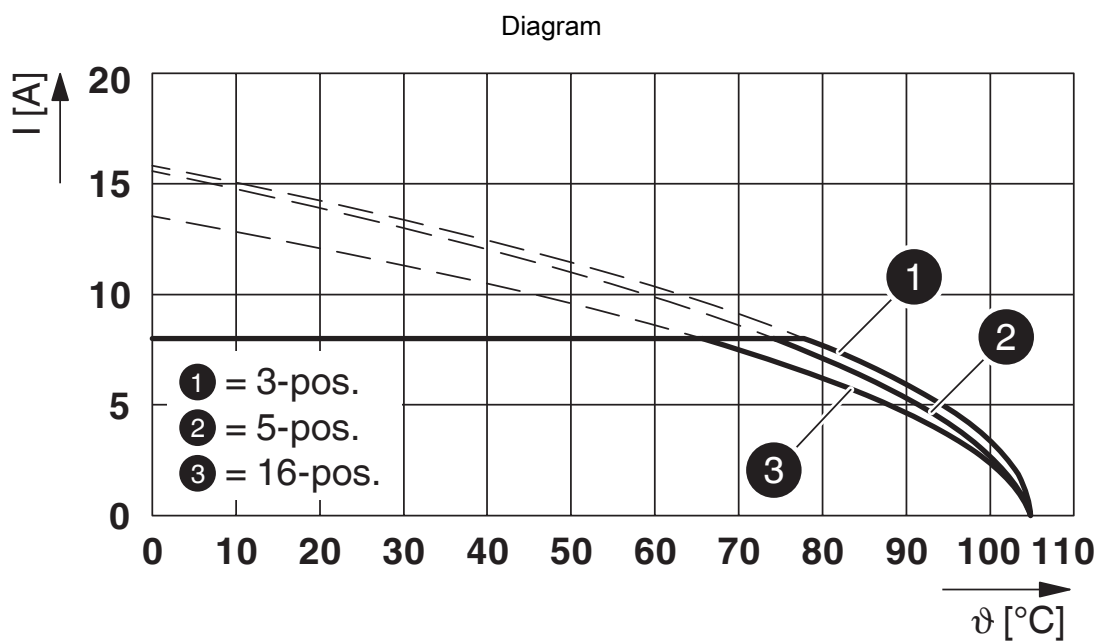


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Type: MC 1,5/...-STF-3,81 with MCDV 1,5/...-GF-3,81



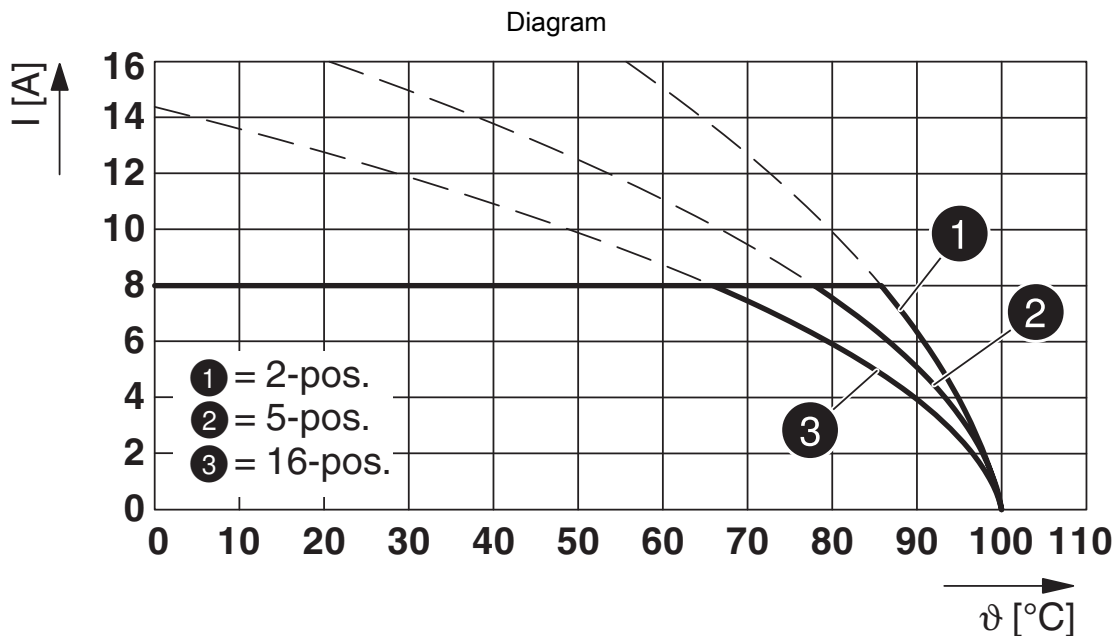
Type: MC 1,5/...-STF-3,81 with MCVK 1,5/...-GF-3,81

MC 1,5/12-STF-3,81 - PCB connector

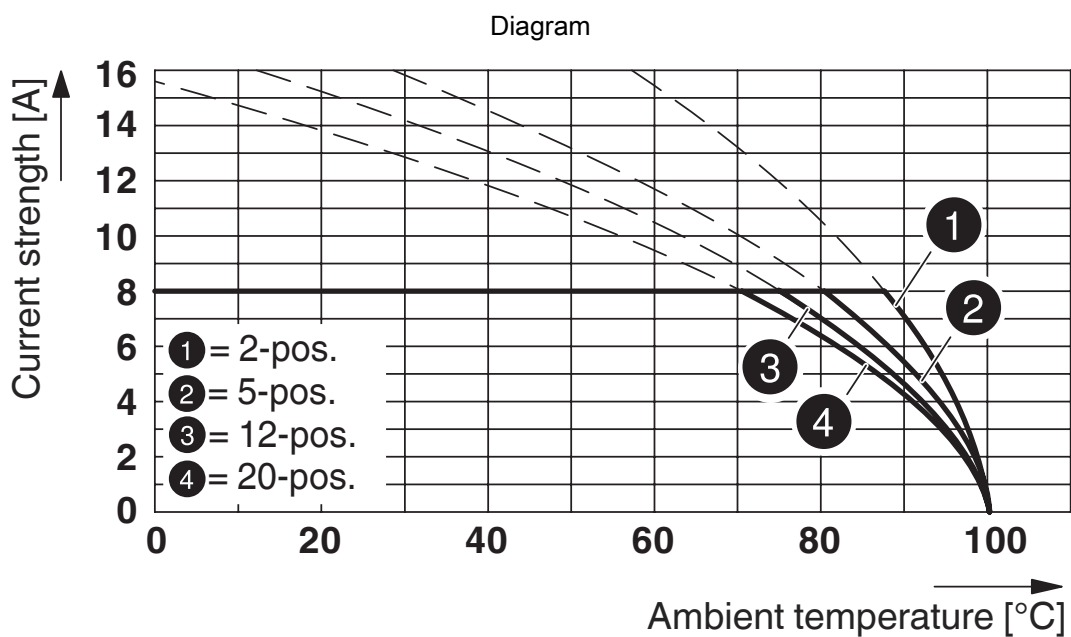


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Type: MC 1,5/...-STF-3,81 with MCDV 1,5/...-G1F-3,81



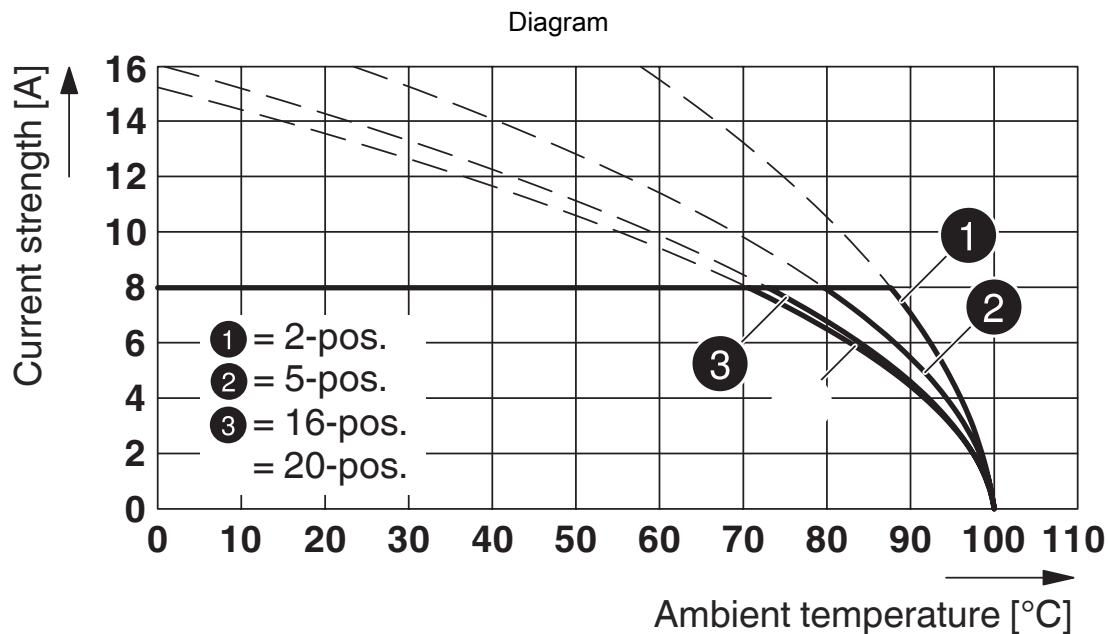
Type: MC 1,5/...-STF-3,81 with MC 1,5/...-GF-3,81

MC 1,5/12-STF-3,81 - PCB connector

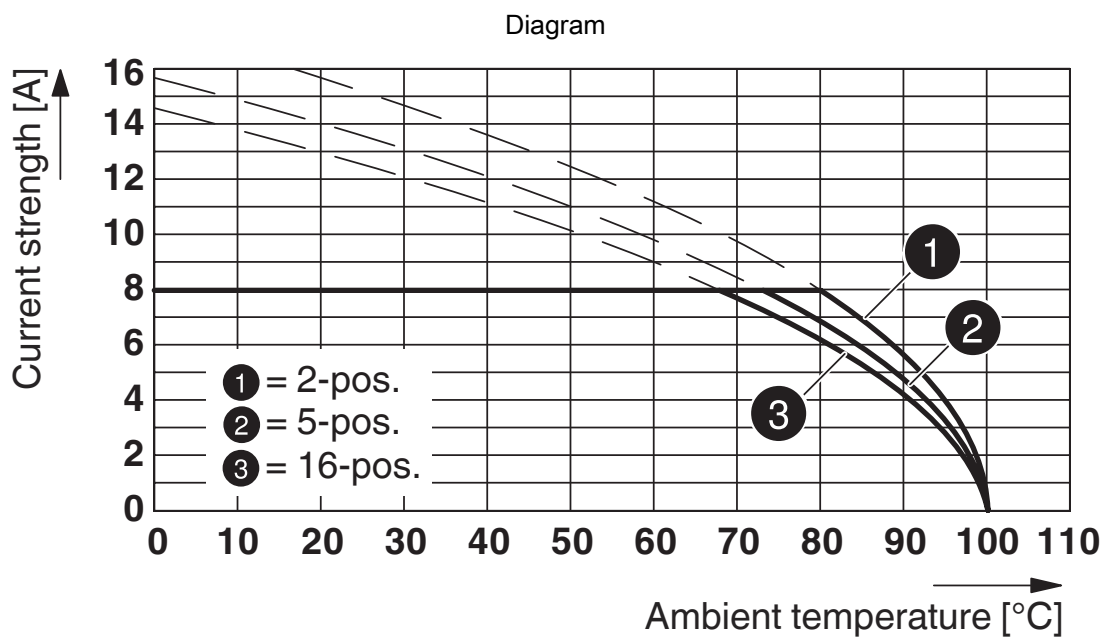


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Type: MC 1,5/...-STF-3,81 with MC 1,5/...-GF-3,81 P26THR



Type: MC 1,5/...-STF-3,81 with DFK-MC 1,5/...-GF-3,81 (with flat plug)

MC 1,5/12-STF-3,81 - PCB connector

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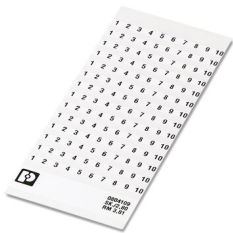


Accessories

SK 3,81/2,8:FORTL.ZAHLEN - Marker card

0804109

<https://www.phoenixcontact.com/us/products/0804109>



Marker card, white, labeled, horizontal: consecutive numbers 1 ... 10, 11 ... 20, etc. up to 91 ... (99)100, mounting type: adhesive, for terminal block width: 3.81 mm, lettering field size: 3.81 x 2.8 mm

B-STIFT - Marker pen

1051993

<https://www.phoenixcontact.com/us/products/1051993>



Marker pen, for manual labeling of unprinted Zack strips, smear-proof and waterproof, line thickness 0.5 mm

MC 1,5/12-STF-3,81 - PCB connector

1827800

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KGG-MC 1,5/12 - Cable housing

1834440

<https://www.phoenixcontact.com/us/products/1834440>



Cable housing, pitch: 3.81 mm, number of positions: 12, dimension a: 48.11 mm, color: green

SZS 0,4X2,5 VDE - Screwdriver

1205037

<https://www.phoenixcontact.com/us/products/1205037>



Screwdriver, slot-headed, VDE insulated, size: 0.4 x 2.5 x 80 mm, 2-component grip, with non-slip grip

MC 1,5/12-STF-3,81 - PCB connector

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EBPL 2-3,81 - Insertion bridge

1733495

<https://www.phoenixcontact.com/us/products/1733495>

Insertion bridge for plugs featuring a screw connection with a 3.81 mm pitch



EBPL 3-3,81 - Insertion bridge

1733505

<https://www.phoenixcontact.com/us/products/1733505>

Insertion bridge for plugs featuring a screw connection with a 3.81 mm pitch



MC 1,5/12-STF-3,81 - PCB connector

1827800

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EBPL 4-3,81 - Insertion bridge

1733518

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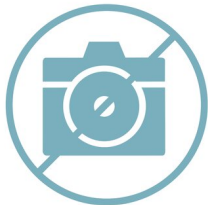
Insertion bridge for plugs featuring a screw connection with a 3.81 mm pitch



MCV 1,5/12-GF-3,81 P14 THR - PCB header

1707311

<https://www.phoenixcontact.com/us/products/1707311>



PCB headers, nominal cross section: 1.5 mm², color: black, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, type of contact: Male connector, number of potentials: 12, number of rows: 1, number of positions: 12, number of connections: 12, product range: MCV 1,5/..-GF-THR, pitch: 3.81 mm, mounting: THR soldering, pin layout: Linear pinning, solder pin [P]: 1.4 mm, number of solder pins per potential: 1, plug-in system: COMBICON MC 1,5, Pin connector pattern alignment: Standard, locking: Screw locking, mounting: Threaded flange, type of packaging: packed in cardboard, For user information and design recommendations for through-hole reflow technology, go to: Downloads

MC 1,5/12-STF-3,81 - PCB connector

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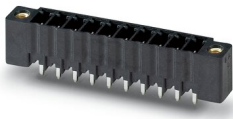
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MCV 1,5/12-GF-3,81 P26 THR - PCB header

1707735

<https://www.phoenixcontact.com/us/products/1707735>



PCB headers, nominal cross section: 1.5 mm², color: black, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, type of contact: Male connector, number of potentials: 12, number of rows: 1, number of positions: 12, number of connections: 12, product range: MCV 1,5/..-GF-THR, pitch: 3.81 mm, mounting: THR soldering, pin layout: Linear pinning, solder pin [P]: 2.6 mm, number of solder pins per potential: 1, plug-in system: COMBICON MC 1,5, Pin connector pattern alignment: Standard, locking: Screw locking, mounting: Threaded flange, type of packaging: packed in cardboard, For user information and design recommendations for through-hole reflow technology, go to: Downloads

MCD 1,5/12-G1F-3,81 - PCB header

1843017

<https://www.phoenixcontact.com/us/products/1843017>



PCB headers, nominal cross section: 1.5 mm², color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, type of contact: Male connector, number of potentials: 24, number of rows: 2, number of positions: 12, number of connections: 24, product range: MCD 1,5/..-G1F, pitch: 3.81 mm, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 3.5 mm, number of solder pins per potential: 1, plug-in system: COMBICON MC 1,5, Pin connector pattern alignment: Standard, locking: Screw locking, mounting: Threaded flange, type of packaging: packed in cardboard, In combination with MCV plug components, both an MCVW and an MCVR plug must be used.

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