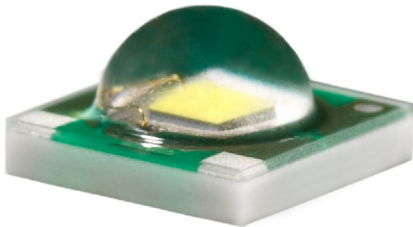


Cree® XLamp® XP-E LEDs



PRODUCT DESCRIPTION

The XLamp® XP-E LED combines the proven lighting-class performance and reliability of the XLamp XR-E LED in a package with 80% smaller footprint. The XLamp XP-E LED continues Cree’s history of innovation in LEDs for lighting applications with wide viewing angle, symmetrical package, unlimited floor life and electrically neutral thermal path.

Cree XLamp LEDs bring high performance and quality of light to a wide range of lighting applications, including color-changing, portable and personal, outdoor, indoor-directional, transportation, stage and studio, commercial, horticulture and emergency-vehicle lighting.

FEATURES

- Available in white, 80-CRI, 85-CRI and 90-CRI white, royal blue, blue, green, amber, red-orange, red, photo red & far red
- Maximum drive current: up to 1 A
- Low thermal resistance: as low as 8 °C/W
- Maximum junction temperature: 150 °C
- Wide viewing angle: 115°-130°
- Unlimited floor life at ≤ 30 °C/85% RH
- Reflow solderable - JEDEC J-STD-020C compatible
- Electrically neutral thermal path
- RoHS- and REACH-compliant
- UL® recognized component (E349212)

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CHARACTERISTICS

Characteristics	Unit	Minimum	Typical	Maximum
Thermal resistance, junction to solder point - white, royal blue, blue	°C/W		9	
Thermal resistance, junction to solder point - green	°C/W		15	
Thermal resistance, junction to solder point - amber	°C/W		10	
Thermal resistance, junction to solder point - red-orange, red, photo red, far red	°C/W		8	
Viewing angle (FWHM) - white	degrees		115	
Viewing angle (FWHM) - royal blue, blue, green, amber, red-orange, red, photo red, far red	degrees		130	
Temperature coefficient of voltage - white	mV/°C		-3.0	
Temperature coefficient of voltage - royal blue, blue	mV/°C		-3.3	
Temperature coefficient of voltage - green	mV/°C		-3.8	
Temperature coefficient of voltage - amber	mV/°C		-1.2	
Temperature coefficient of voltage - red-orange, red	mV/°C		-1.8	
Temperature coefficient of voltage - photo red	mV/°C		-3.0	
Temperature coefficient of voltage - far red	mV/°C		-1.0	
ESD withstand voltage (HBM per Mil-Std-883D) - white, royal blue, blue, green	V			8000
ESD classification (HBM per Mil-Std-883D) - amber, red-orange, red, photo red, far red			Class 2	
DC forward current - white, royal blue, blue, green, photo red, far red	mA			1000
DC forward current - amber	mA			500
DC forward current - red-orange, red	mA			700
Reverse voltage	V			5
Forward voltage (@ 350 mA) - white	V		3.05	3.9
Forward voltage (@ 350 mA) - royal blue, blue	V		3.1	3.9
Forward voltage (@ 350 mA) - green	V		3.3	3.9
Forward voltage (@ 350 mA) - amber, red-orange, red, photo red	V		2.1	2.5
Forward voltage (@ 350 mA) - far red	V		1.9	2.4
Forward voltage (@ 500 mA) - amber	V		2.3	
Forward voltage (@ 700 mA) - white	V		3.3	
Forward voltage (@ 700 mA) - red-orange, red, photo red	V		2.3	
Forward voltage (@ 700 mA) - far red	V		2.1	
Forward voltage (@ 1000 mA) - white, royal blue, blue	V		3.5	
Forward voltage (@ 1000 mA) - green	V		3.8	
Forward voltage (@ 1000 mA) - photo red	V		2.5	
Forward voltage (@ 1000 mA) - far red	V		2.25	
LED junction temperature	°C			150

FLUX CHARACTERISTICS - WHITE ($T_j = 25\text{ }^\circ\text{C}$)

The following table provides several base order codes for XLamp XP-E LEDs. It is important to note that the base order codes listed here are a subset of the total available order codes for the product family. For more order codes, as well as a complete description of the order-code nomenclature, please consult the XLamp XP LED Family Binning and Labeling document.

Color	CCT Range		Minimum Luminous Flux (lm) @ 350 mA		Order Code
	Min.	Max.	Group	Flux (lm)	
Cool White	5000 K	10,000 K	Q4	100	XPEWHT-L1-0000-00C01
			Q5	107	XPEWHT-L1-0000-00D01
			R2	114	XPEWHT-L1-0000-00E01
			R3	122	XPEWHT-L1-0000-00F01
Neutral White	3700 K	5300 K	Q3	93.9	XPEWHT-L1-0000-00BE4
			Q4	100	XPEWHT-L1-0000-00CE4
			Q5	107	XPEWHT-L1-0000-00DE4
80-CRI White	2600 K	4300 K	P4	80.6	XPEWHT-H1-0000-009E7
			Q2	87.4	XPEWHT-H1-0000-00AE7
Warm White	2600 K	3700 K	P4	80.6	XPEWHT-L1-0000-009E7
			Q2	87.4	XPEWHT-L1-0000-00AE7
			Q3	93.9	XPEWHT-L1-0000-00BE7
85-CRI White	2600 K	3200 K	N4	62.0	XPEWHT-P1-0000-006E7
			P2	67.2	XPEWHT-P1-0000-007E7
			P3	73.9	XPEWHT-P1-0000-008E7
			P4	80.6	XPEWHT-P1-0000-009E7
90-CRI White	2600 K	3200 K	N4	62.0	XPEWHT-U1-0000-006E7
			P2	67.2	XPEWHT-U1-0000-007E7
			P3	73.9	XPEWHT-U1-0000-008E7

Notes:

- Cree maintains a tolerance of $\pm 7\%$ on flux and power measurements, ± 0.005 on chromaticity (CCx, CCy) measurements and ± 2 on CRI measurements. See the Measurements section (page 19).
- Typical CRI for Cool White (5000 K – 10,000 K CCT) is 70.
- Typical CRI for Neutral White (3700 K – 5300 K CCT) is 75.
- Typical CRI for Warm White (2600 K – 3700 K CCT) is 80.
- Minimum CRI for 80-CRI White is 80.
- Minimum CRI for 85-CRI White is 85.
- Minimum CRI for 90-CRI White is 90.

FLUX CHARACTERISTICS - COLOR ($T_j = 25\text{ }^\circ\text{C}$)

The following tables provide several base order codes for XLamp XP-E LEDs. It is important to note that the base order codes listed here are a subset of the total available order codes for the product family. For more order codes, as well as a complete description of the order-code nomenclature, please consult the XLamp XP LED Family Binning and Labeling document.

Color	Dominant Wavelength Range				Minimum Radiant Flux (mW) @ 350 mA		Order Code
	Min.		Max.		Group	Flux (mW)	
	Group	DWL (nm)	Group	DWL (nm)			
Royal Blue	D3	450	D5	465	14	350	XPEROY-L1-0000-00901
					15	425	XPEROY-L1-0000-00A01
					16	500	XPEROY-L1-0000-00B01

Color	Dominant Wavelength Range				Minimum Luminous Flux (lm) @ 350 mA		Order Code
	Min.		Max.		Group	Flux (lm)	
	Group	DWL (nm)	Group	DWL (nm)			
Blue	B3	465	B6	485	K2	30.6	XPEBLU-L1-0000-00Y01
					K3	35.2	XPEBLU-L1-0000-00Z01
					M2	39.8	XPEBLU-L1-0000-00201

Color	Dominant Wavelength Range				Minimum Luminous Flux (lm) @ 350 mA		Order Code
	Min.		Max.		Group	Flux (lm)	
	Group	DWL (nm)	Group	DWL (nm)			
Green	G2	520	G4	535	P4	80.6	XPEGRN-L1-0000-00901
					Q2	87.4	XPEGRN-L1-0000-00A01
					Q3	93.9	XPEGRN-L1-0000-00B01
					Q4	100	XPEGRN-L1-0000-00C01
					Q5	107	XPEGRN-L1-0000-00D01
					R2	114	XPEGRN-L1-0000-00E01

Note: Cree maintains a tolerance of $\pm 7\%$ on flux and power measurements and $\pm 1\text{ nm}$ on dominant wavelength measurements. See the Measurements section (page 19).

FLUX CHARACTERISTICS - COLOR ($T_j = 25\text{ }^\circ\text{C}$) - CONTINUED

Color	Dominant Wavelength Range				Minimum Luminous Flux (lm) @ 350 mA		Order Code
	Min.		Max.		Group	Flux (lm)	
	Group	DWL (nm)	Group	DWL (nm)			
Amber	A2	585	A3	595	M3	45.7	XPEAMB-L1-0000-00301
					N2	51.7	XPEAMB-L1-0000-00401
					N3	56.8	XPEAMB-L1-0000-00501
					N4	62.0	XPEAMB-L1-0000-00601
					P2	67.2	XPEAMB-L1-0000-00701
					P3	73.9	XPEAMB-L1-0000-00801
					P4	80.6	XPEAMB-L1-0000-00901

Color	Dominant Wavelength Range				Minimum Luminous Flux (lm) @ 350 mA		Order Code
	Min.		Max.		Group	Flux (lm)	
	Group	DWL (nm)	Group	DWL (nm)			
Red-Orange	O3	610	O4	620	N3	56.8	XPERDO-L1-0000-00501
					N4	62.0	XPERDO-L1-0000-00601
					P2	67.2	XPERDO-L1-0000-00701
					P3	73.9	XPERDO-L1-0000-00801
					P4	80.6	XPERDO-L1-0000-00901
					Q2	87.4	XPERDO-L1-0000-00A01

Color	Dominant Wavelength Range				Minimum Luminous Flux (lm) @ 350 mA		Order Code
	Min.		Max.		Group	Flux (lm)	
	Group	DWL (nm)	Group	DWL (nm)			
Red	R2	620	R3	630	M3	45.7	XPERED-L1-0000-00301
					N2	51.7	XPERED-L1-0000-00401
					N3	56.8	XPERED-L1-0000-00501
					N4	62.0	XPERED-L1-0000-00601
					P2	67.2	XPERED-L1-0000-00701
					P3	73.9	XPERED-L1-0000-00801

Note: Cree maintains a tolerance of $\pm 7\%$ on flux and power measurements and $\pm 1\text{ nm}$ on dominant wavelength measurements. See the Measurements section (page 19).

FLUX CHARACTERISTICS - COLOR ($T_j = 25\text{ }^\circ\text{C}$) - CONTINUED

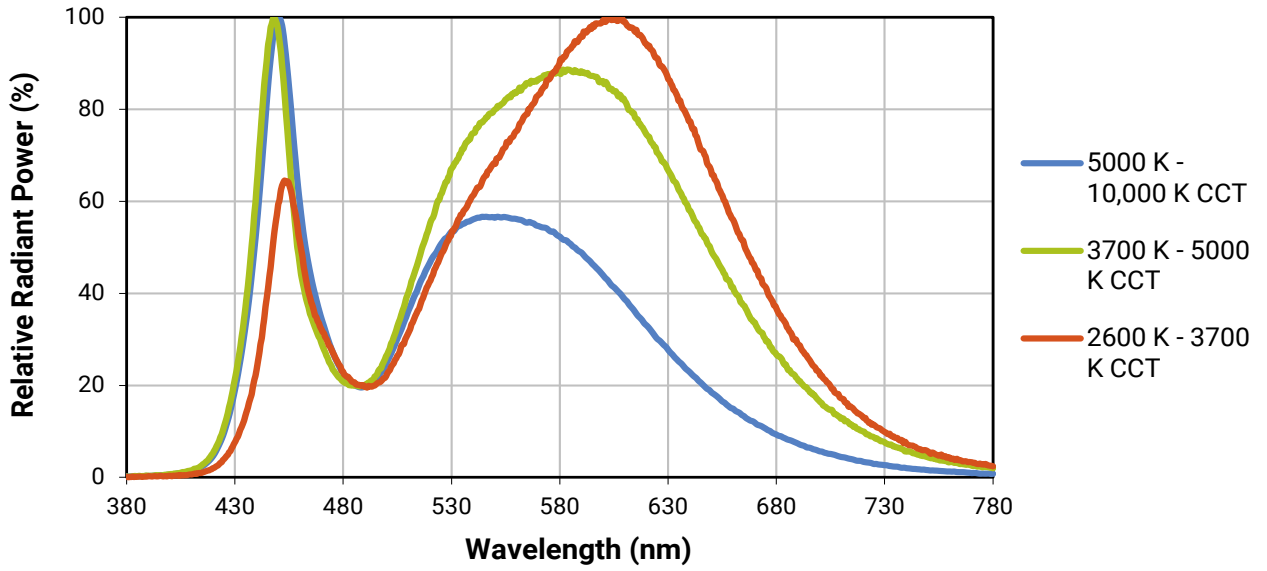
Color	Peak Wavelength Range				Minimum Radiant Flux (mW) @ 350 mA		Order Code
	Min.		Max.		Group	Flux (mW)	
	Group	PWL (nm)	Group	PWL (nm)			
Photo Red	P2	650	P5	670	13	300	XPEPHR-L1-0000-00801
					14	350	XPEPHR-L1-0000-00901

Color	Peak Wavelength Range				Minimum Radiant Flux (mW) @ 350 mA		Order Code
	Min.		Max.		Group	Flux (mW)	
	Group	PWL (nm)	Group	PWL (nm)			
Far Red	F2	720	F5	740	10	175	XPEFAR-L1-0000-00501
					11	210	XPEFAR-L1-0000-00601
					12	250	XPEFAR-L1-0000-00701

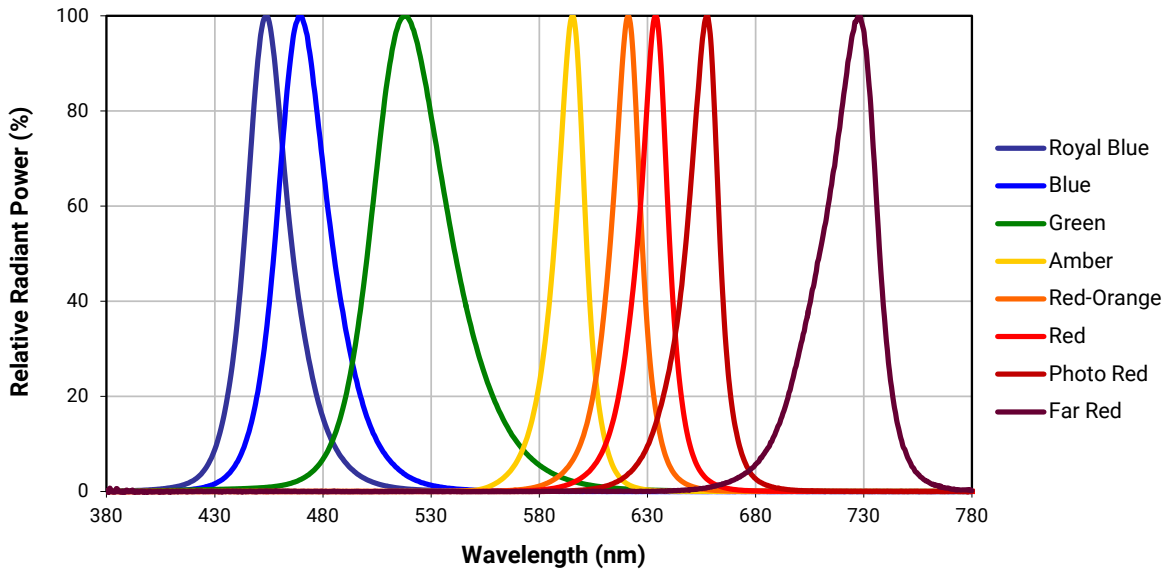
Note: Cree maintains a tolerance of $\pm 7\%$ on flux and power measurements and $\pm 1\text{ nm}$ on dominant wavelength measurements. See the Measurements section (page 19).

RELATIVE SPECTRAL POWER DISTRIBUTION

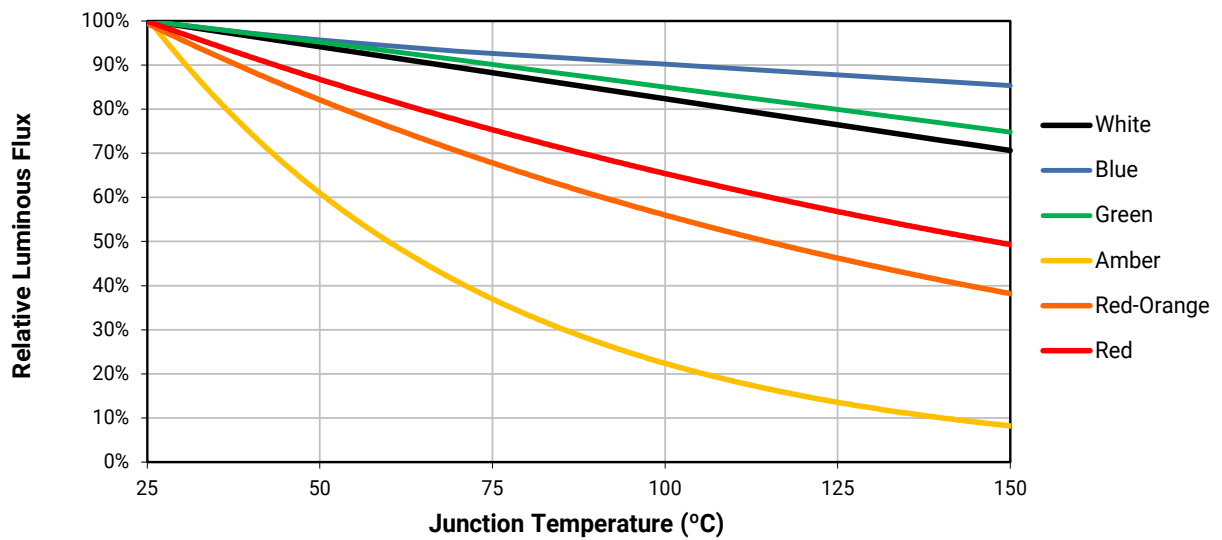
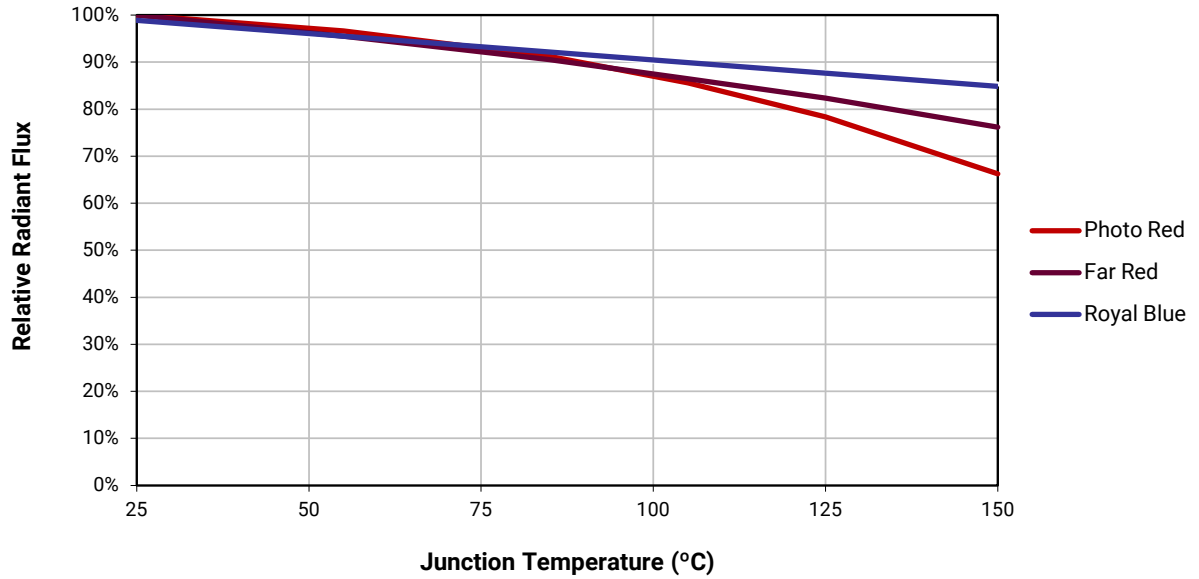
White



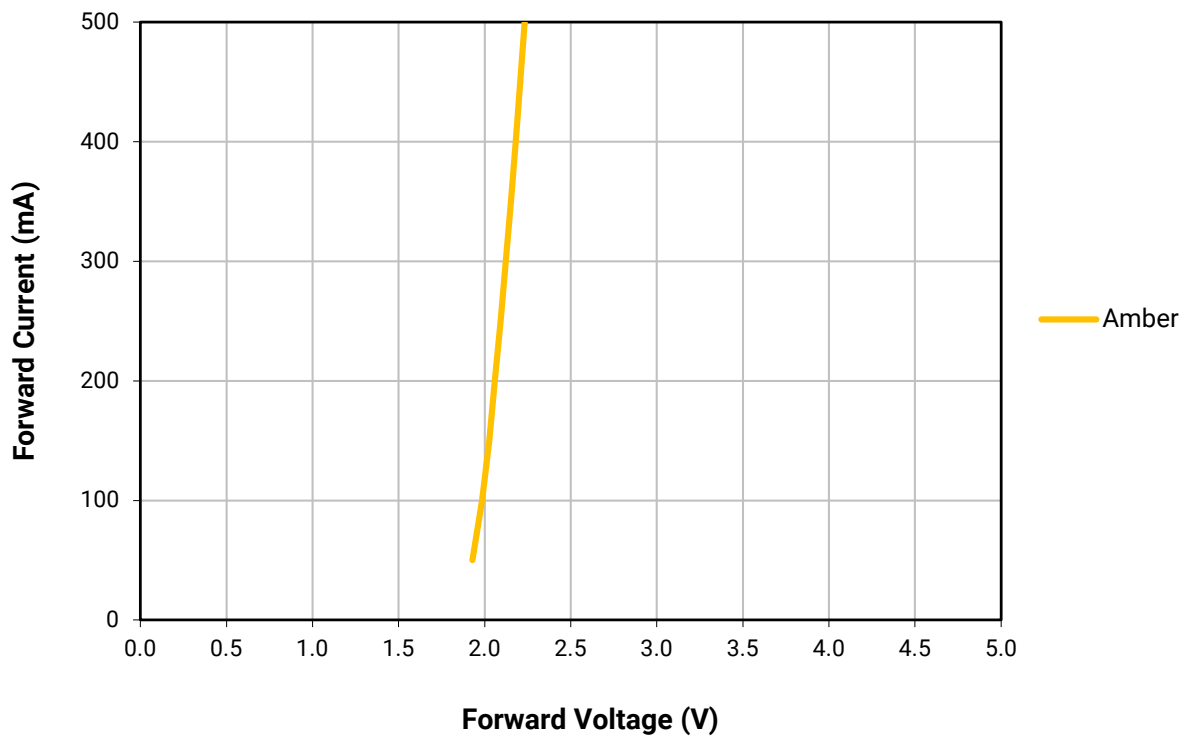
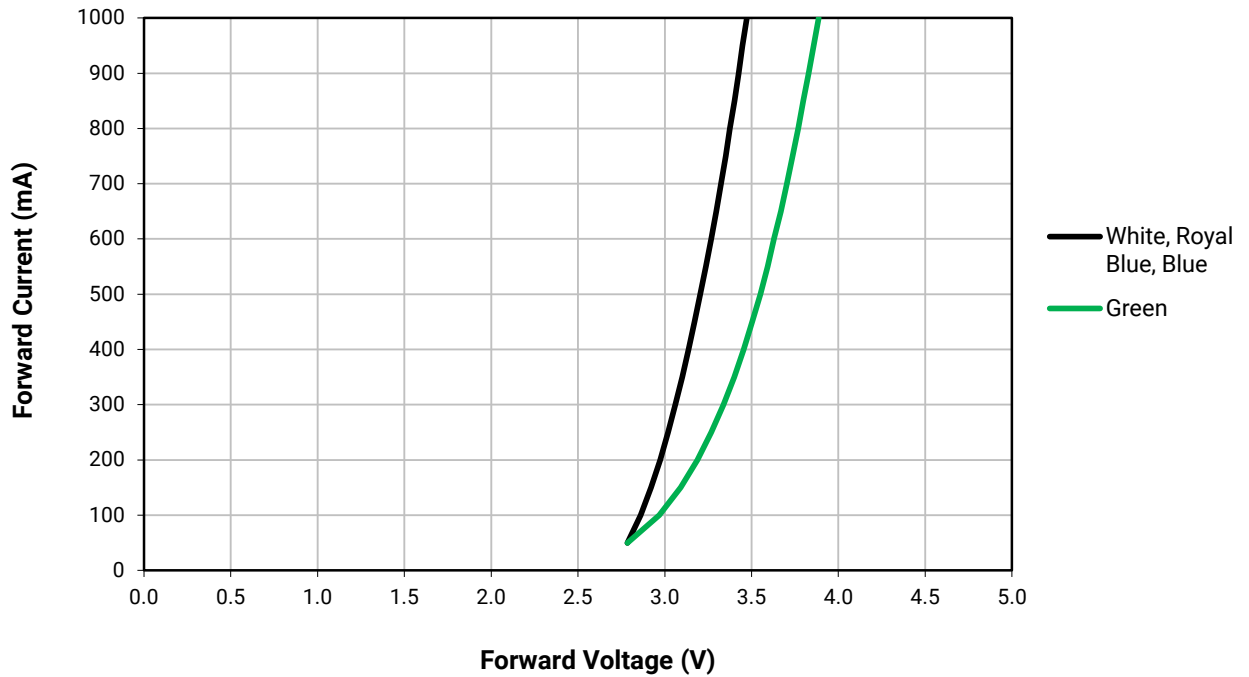
Color



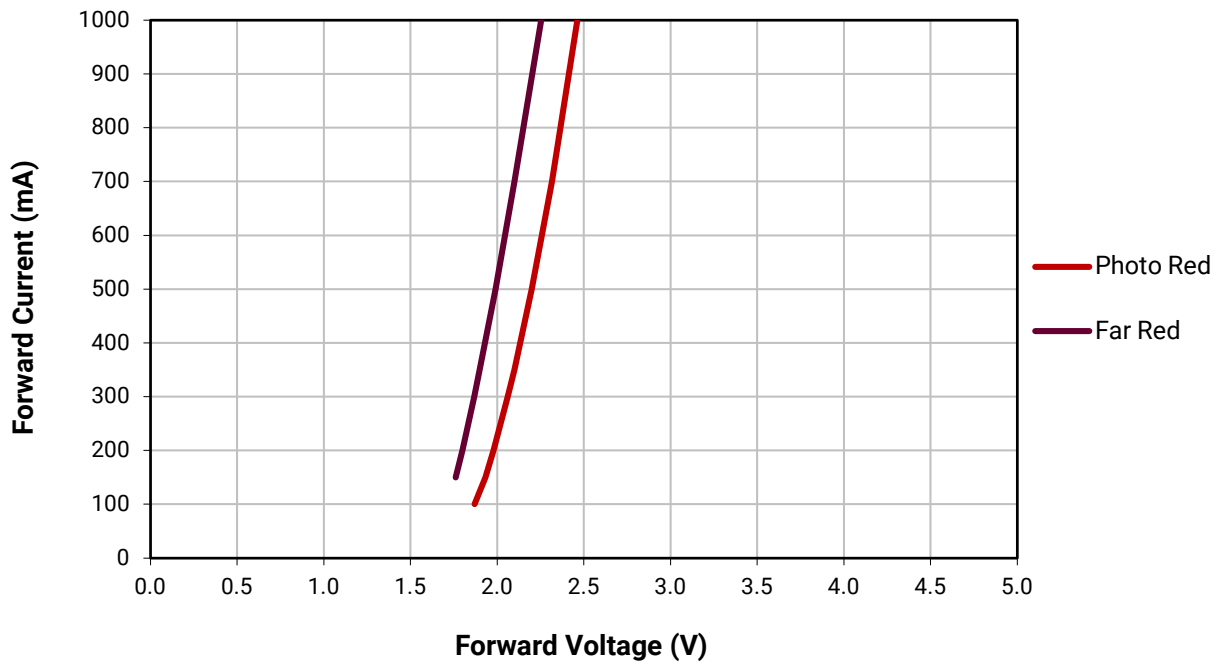
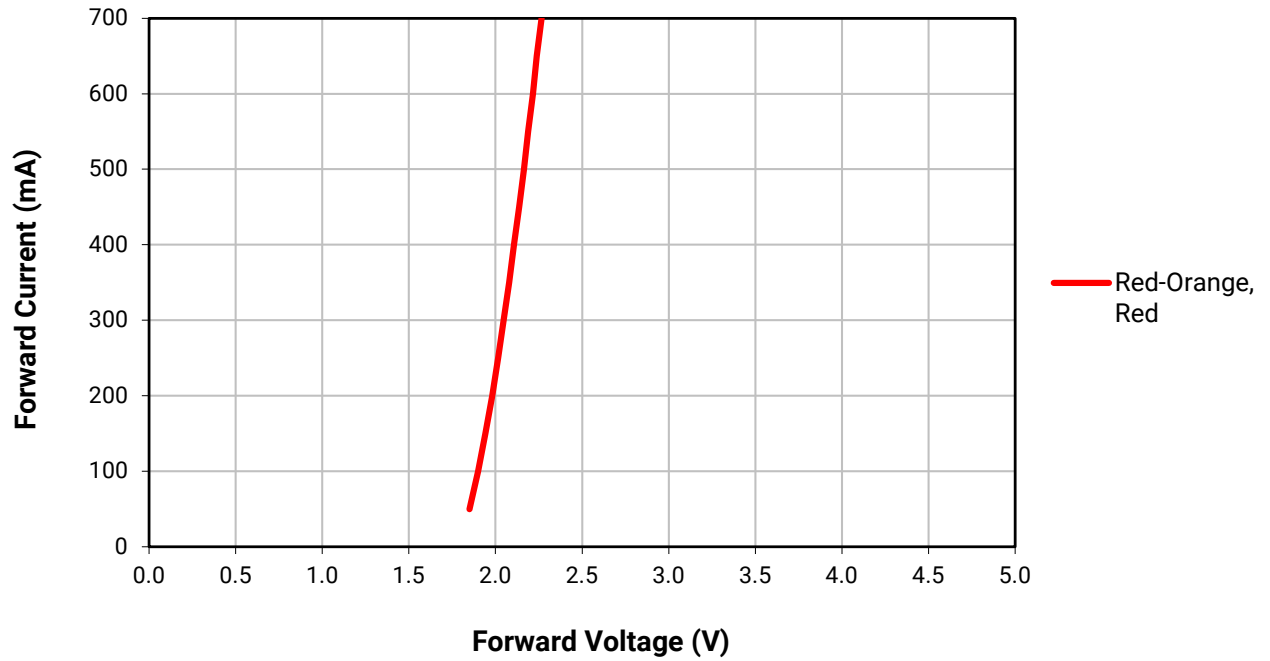
RELATIVE FLUX VS. JUNCTION TEMPERATURE ($I_F = 350$ mA)



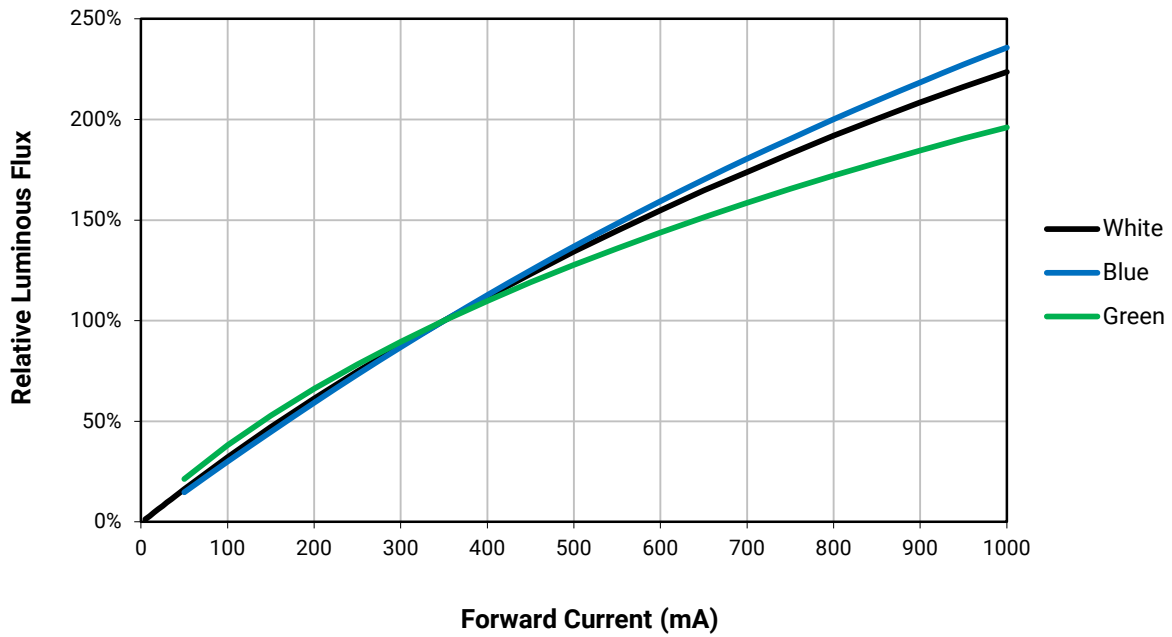
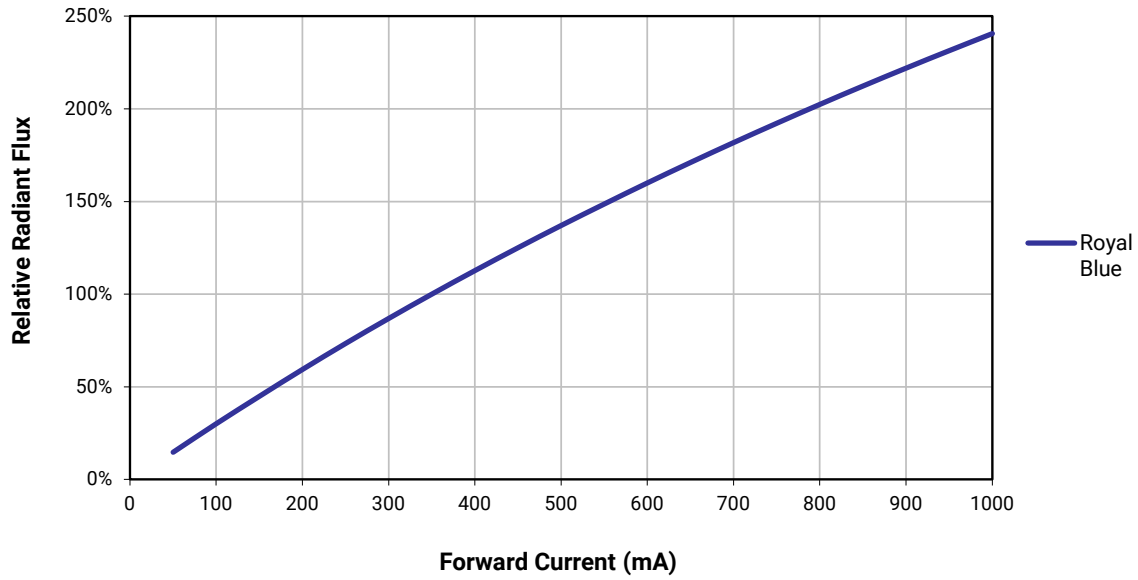
ELECTRICAL CHARACTERISTICS ($T_j = 25\text{ }^\circ\text{C}$)



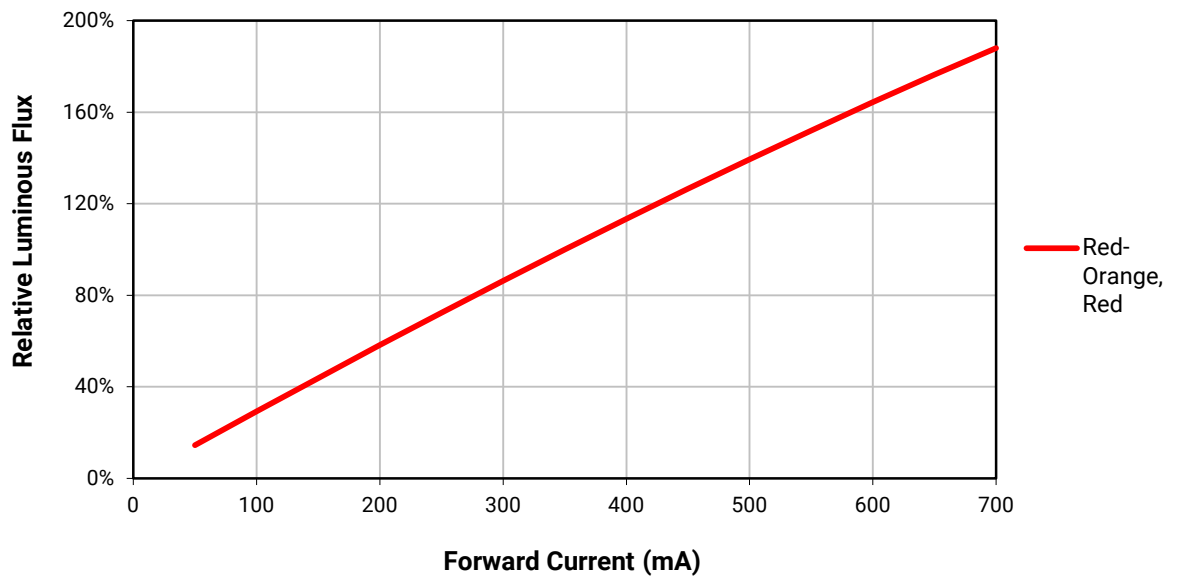
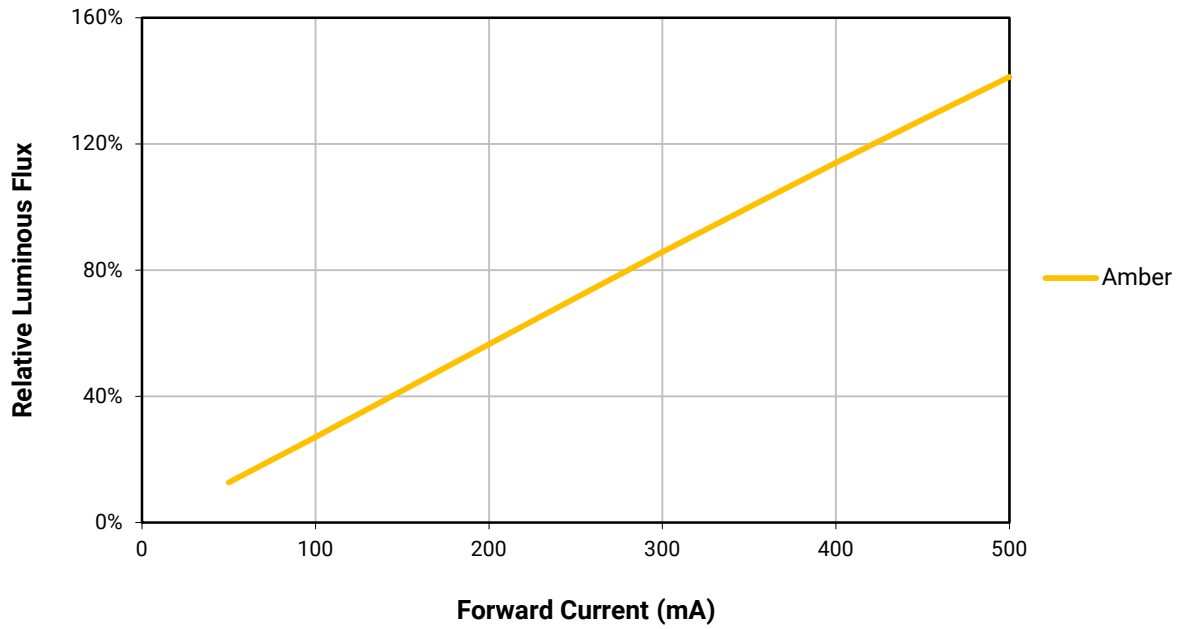
ELECTRICAL CHARACTERISTICS ($T_j = 25\text{ }^\circ\text{C}$) - CONTINUED



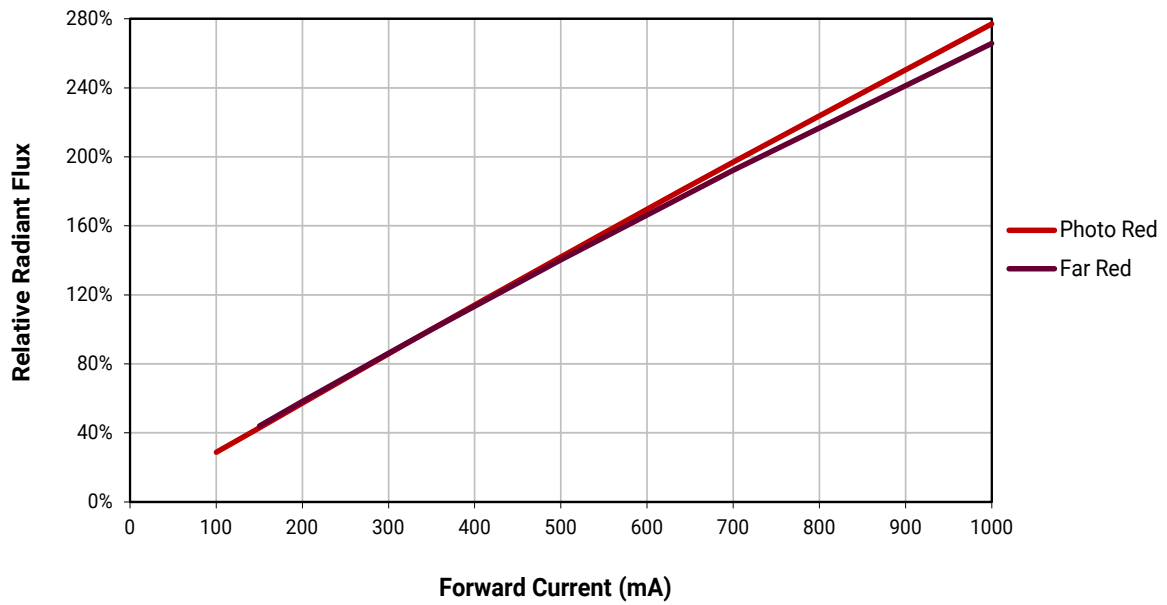
RELATIVE FLUX VS. CURRENT ($T_j = 25\text{ }^\circ\text{C}$)



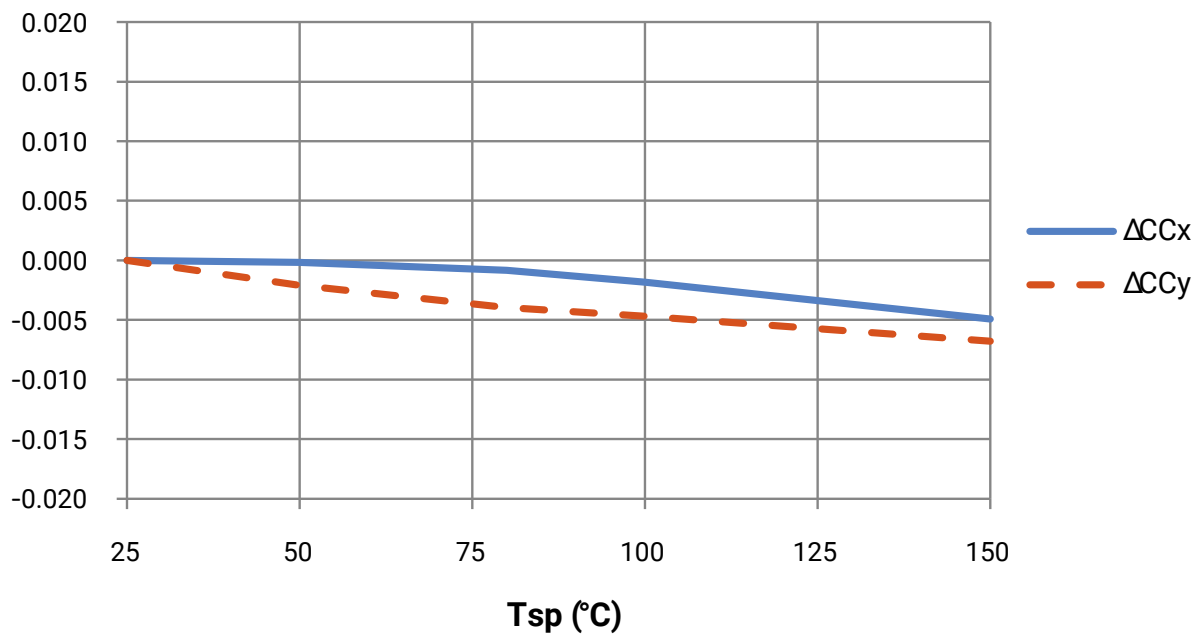
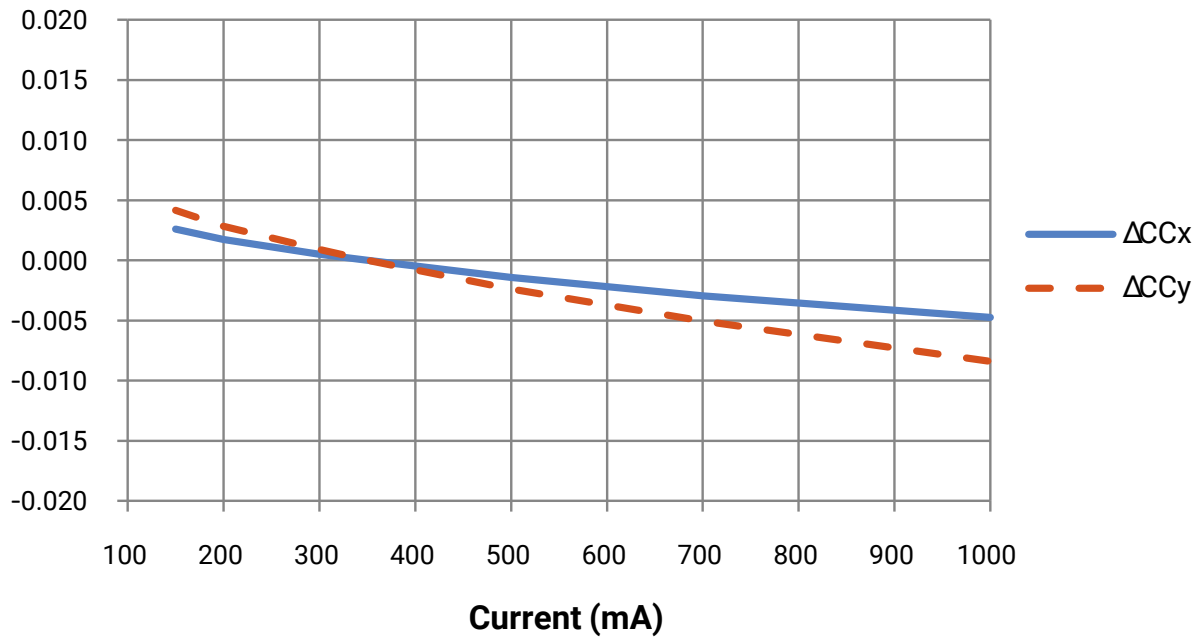
RELATIVE FLUX VS. CURRENT ($T_j = 25\text{ }^\circ\text{C}$) - CONTINUED



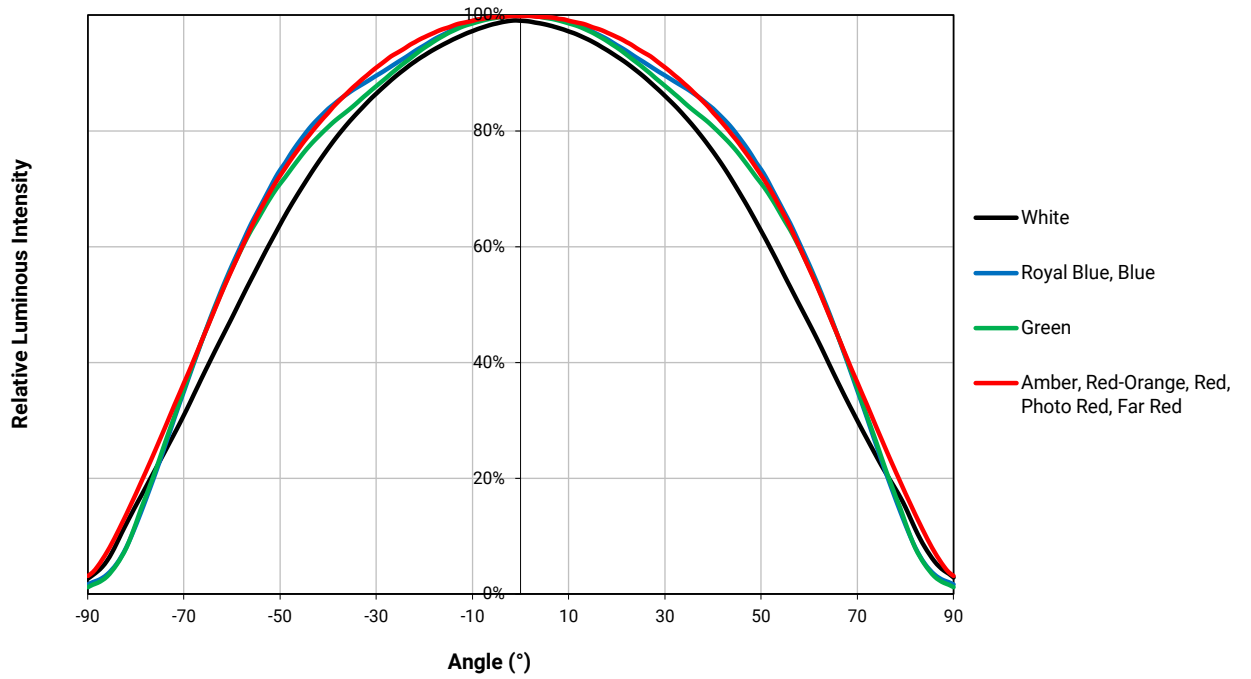
RELATIVE FLUX VS. CURRENT ($T_j = 25\text{ }^\circ\text{C}$) - CONTINUED



RELATIVE CHROMATICITY VS. CURRENT AND TEMPERATURE - WARM WHITE

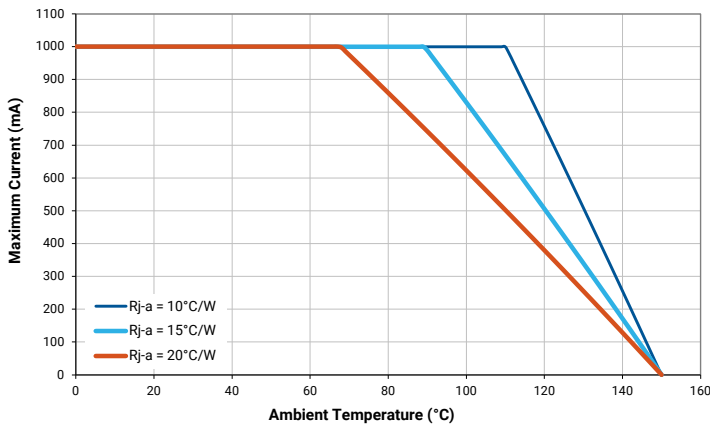


TYPICAL SPATIAL DISTRIBUTION

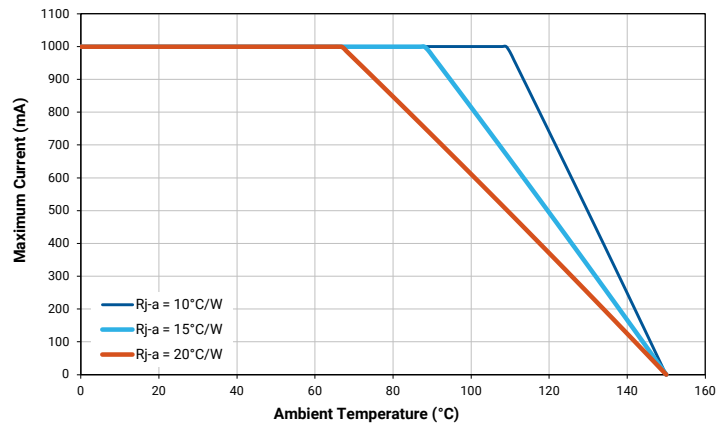


THERMAL DESIGN

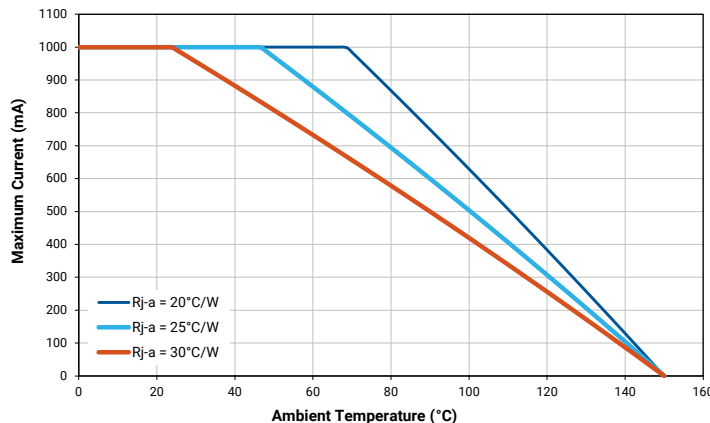
The maximum forward current is determined by the thermal resistance between the LED junction and ambient. It is crucial for the end product to be designed in a manner that minimizes the thermal resistance from the solder point to ambient in order to optimize lamp life and optical characteristics.



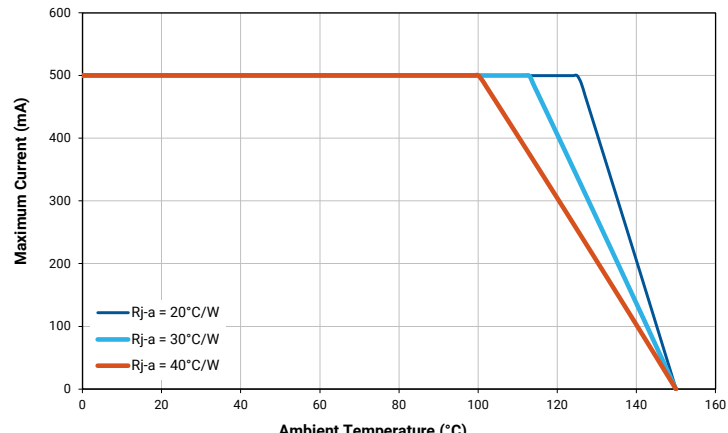
White



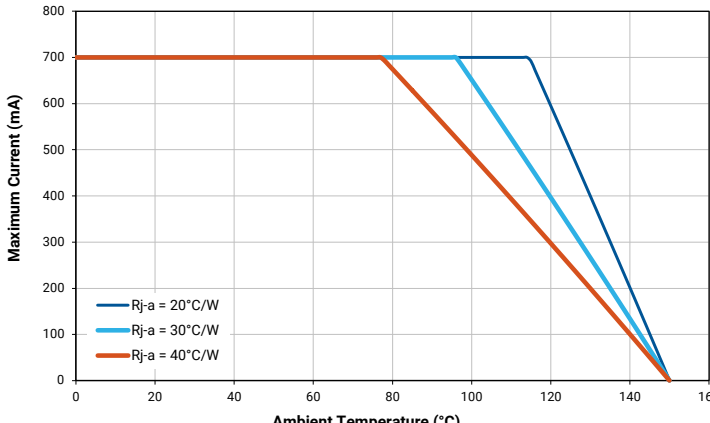
Royal Blue, Blue



Green



Amber



Red-Orange, Red

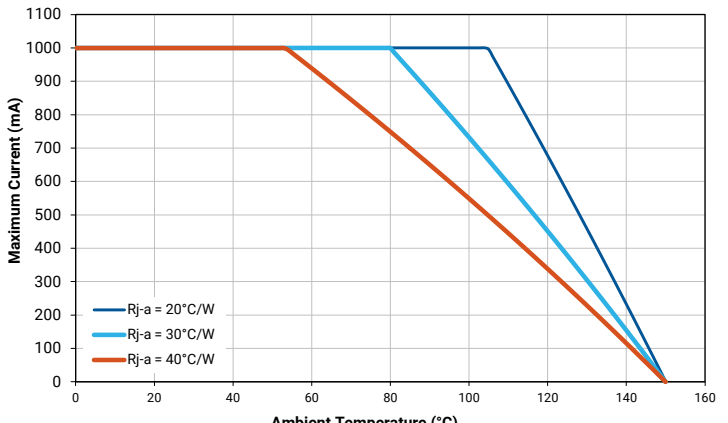
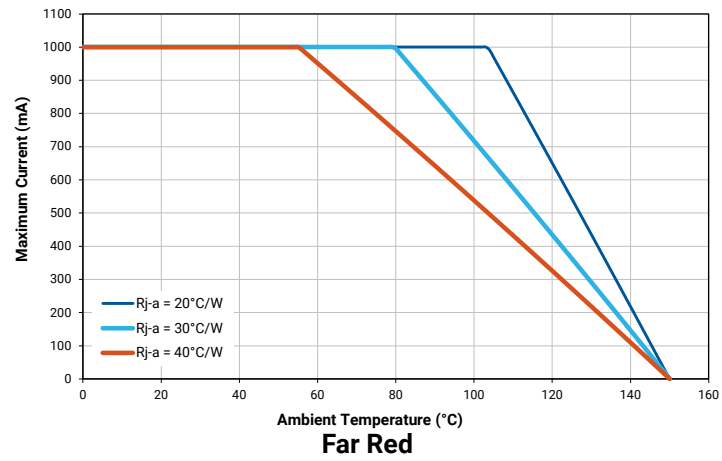


Photo Red

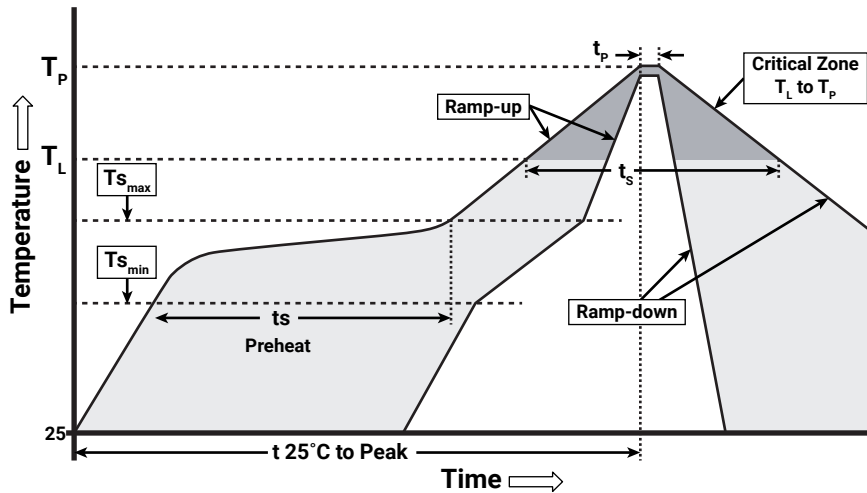
THERMAL DESIGN - CONTINUED



REFLOW SOLDERING CHARACTERISTICS

In testing, Cree has found XLamp XP-E LEDs to be compatible with JEDEC J-STD-020C, using the parameters listed below. As a general guideline, Cree recommends that users follow the recommended soldering profile provided by the manufacturer of the solder paste used.

Note that this general guideline may not apply to all PCB designs and configurations of reflow soldering equipment.



IPC/JEDEC J-STD-020C

Profile Feature	Lead-Free Solder
Average Ramp-Up Rate ($T_{s_{max}}$ to T_P)	1.2 °C/second
Preheat: Temperature Min ($T_{s_{min}}$)	120 °C
Preheat: Temperature Max ($T_{s_{max}}$)	170 °C
Preheat: Time ($t_{s_{min}}$ to $t_{s_{max}}$)	65-150 seconds
Time Maintained Above: Temperature (T_L)	217 °C
Time Maintained Above: Time (t_L)	45-90 seconds
Peak/Classification Temperature (T_P)	235 - 245 °C
Time Within 5 °C of Actual Peak Temperature (t_p)	20-40 seconds
Ramp-Down Rate	1 - 6 °C/second
Time 25 °C to Peak Temperature	4 minutes max.

Note: All temperatures refer to topside of the package, measured on the package body surface.

NOTES

Measurements

The luminous flux, radiant power, chromaticity and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended as specifications.

Pre-Release Qualification Testing

Please read the [LED Reliability Overview](#) for details of the qualification process Cree applies to ensure long-term reliability for XLamp LEDs and details of Cree's pre-release qualification testing for XLamp LEDs.

Lumen Maintenance

Cree now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public [LM-80 results document](#).

Please read the [Long-Term Lumen Maintenance application note](#) for more details on Cree's lumen maintenance testing and forecasting. Please read the [Thermal Management application note](#) for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

Moisture Sensitivity

Cree recommends keeping XLamp LEDs in the provided, resealable moisture-barrier packaging (MBP) until immediately prior to soldering. Unopened MBPs that contain XLamp LEDs do not need special storage for moisture sensitivity.

Once the MBP is opened, XLamp XP-E LEDs may be stored as MSL 1 per JEDEC J-STD-033, meaning they have unlimited floor life in conditions of ≤ 30 °C/85% relative humidity (RH). Regardless of the storage condition, Cree recommends sealing any unsoldered LEDs in the original MBP.

RoHS Compliance

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree representative or from the Product Documentation sections of www.cree.com.

REACH Compliance

REACH substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree representative to insure you get the most up-to-date REACH SVHC Declaration. REACH banned substance information (REACH Article 67) is also available upon request.

NOTES - CONTINUED

UL® Recognized Component

Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

Vision Advisory

WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the [LED Eye Safety application note](#).

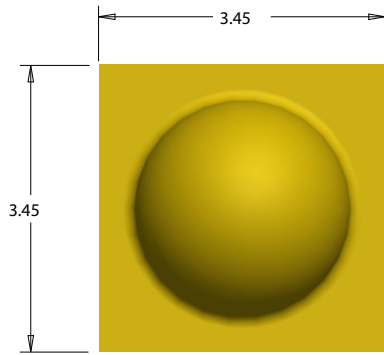
Intellectual Property

For remote phosphor applications, a separate license to certain Cree patents is required.

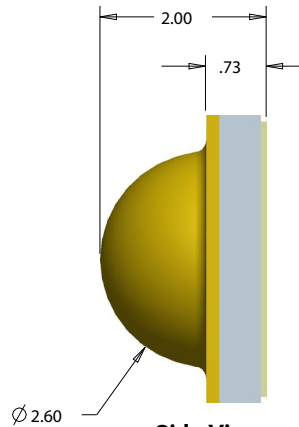
MECHANICAL DIMENSIONS (T_A = 25 °C)

Thermal vias, if present, are not shown on these drawings.

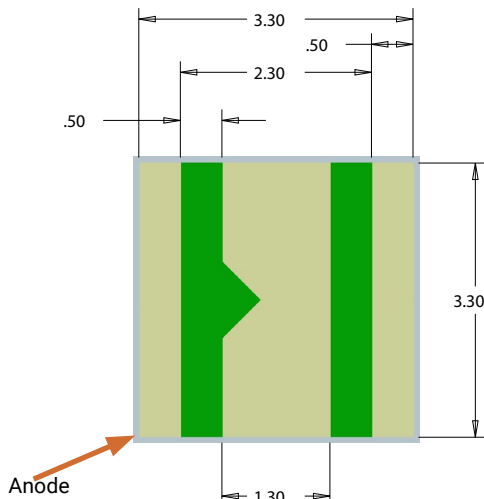
All measurements are ±.13 mm unless otherwise indicated.



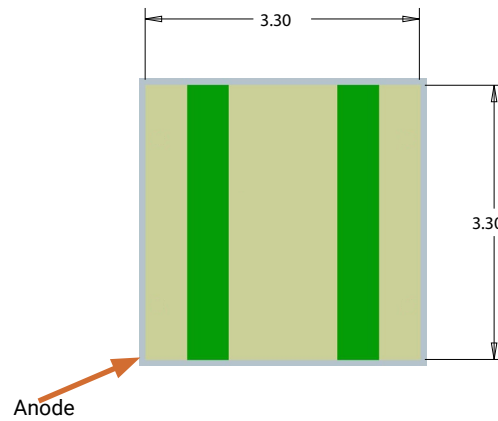
Top View



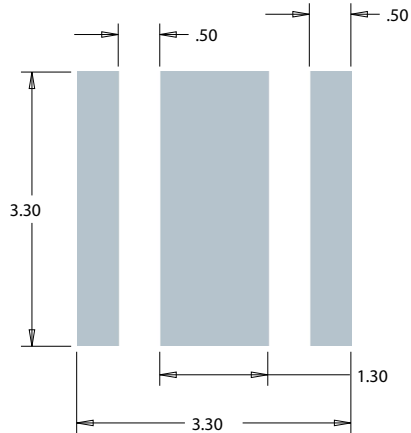
Side View



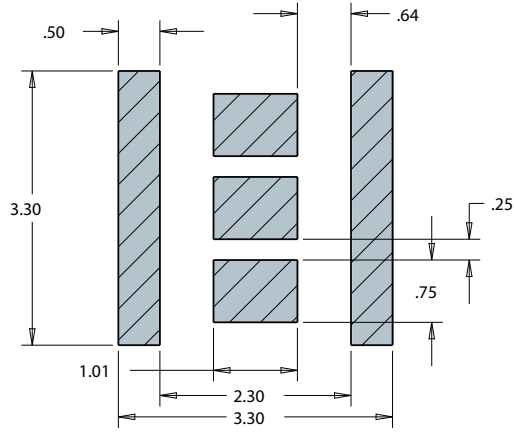
Bottom View



Alternate Bottom View



Recommended PCB Solder Pad

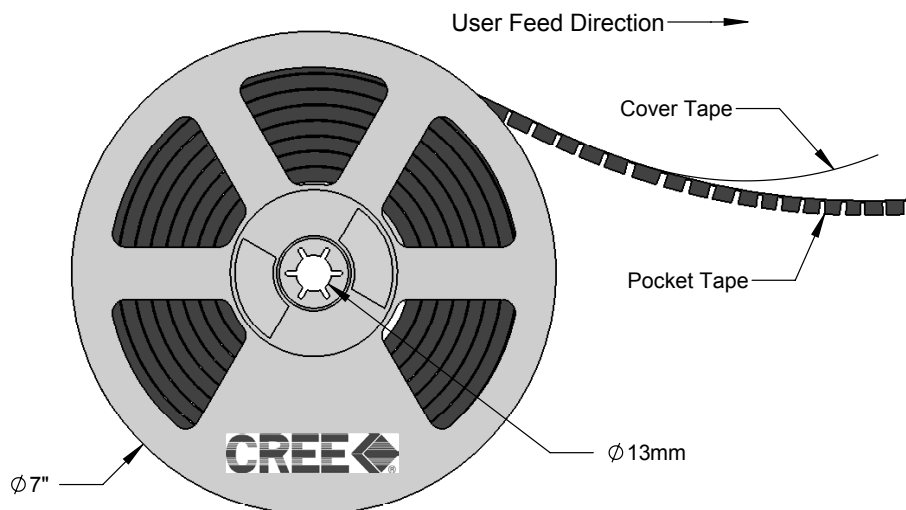
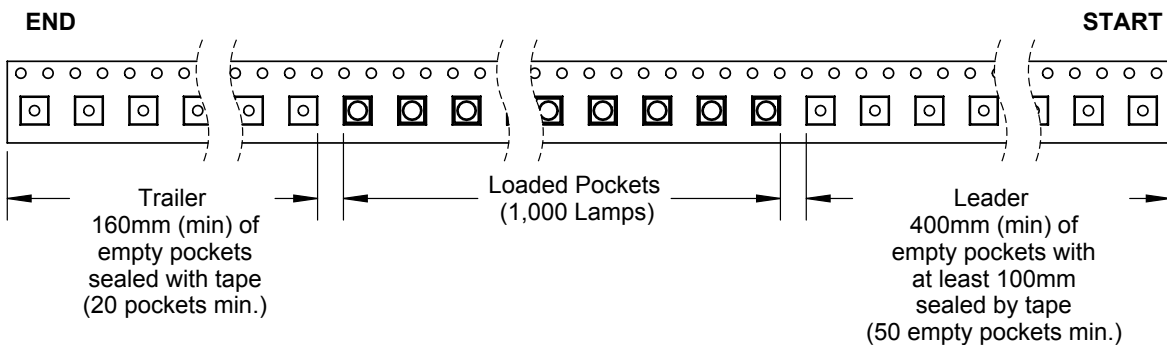
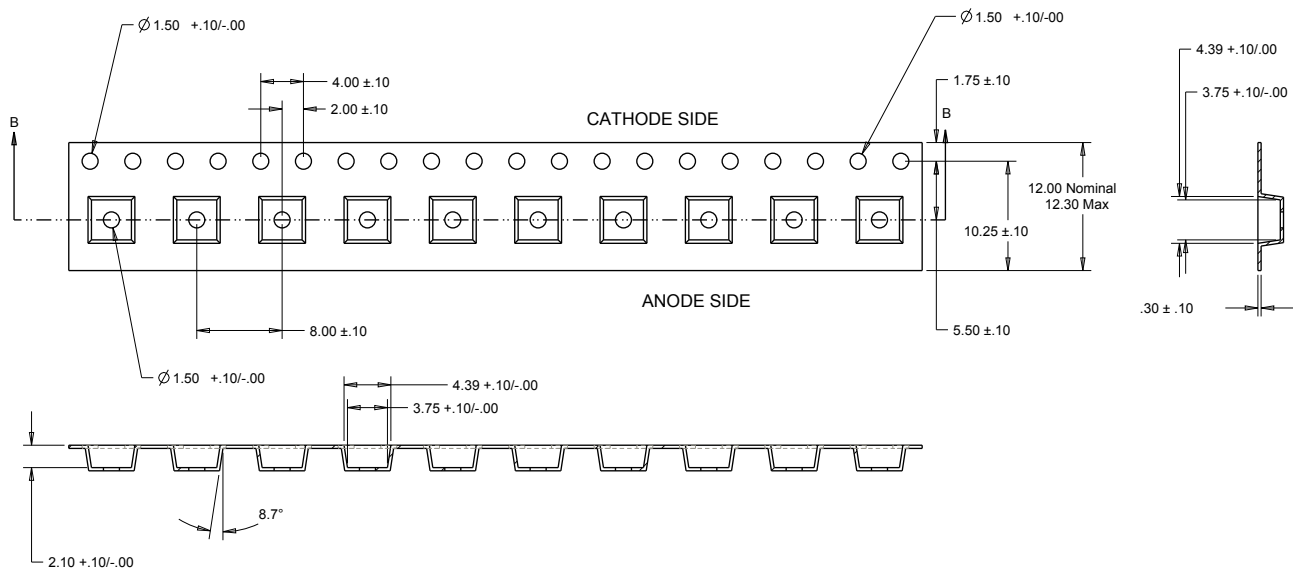


**Recommended Stencil Pattern
(Hatched Area is Open)**

TAPE AND REEL

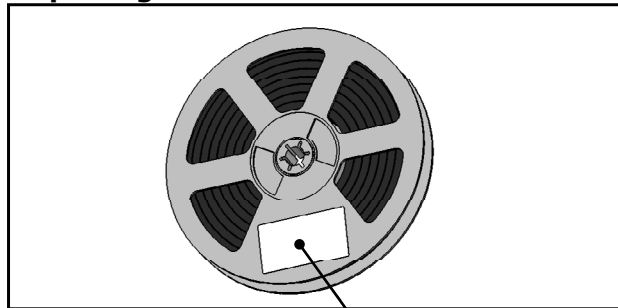
All Cree carrier tapes conform to EIA-481D, Automated Component Handling Systems Standard.

Except as noted, all dimensions in mm.



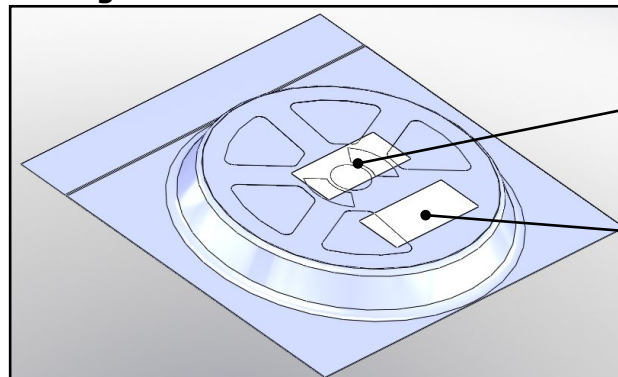
PACKAGING

Unpackaged Reel



Label with Cree Bin Code,
Quantity, Reel ID

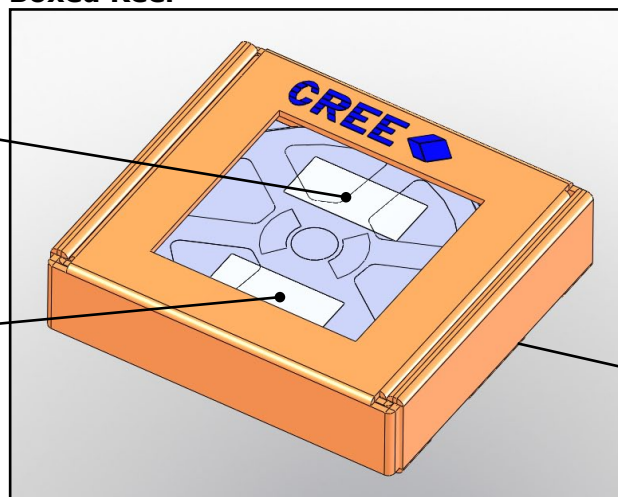
Packaged Reel



Label with Cree Order Code,
Quantity, Reel ID, PO #

Label with Cree Bin Code,
Quantity, Reel ID

Boxed Reel



Label with Cree Order Code,
Quantity, Reel ID, PO #

Label with Cree Bin Code,
Quantity, Reel ID

Patent Label
(on bottom of box)